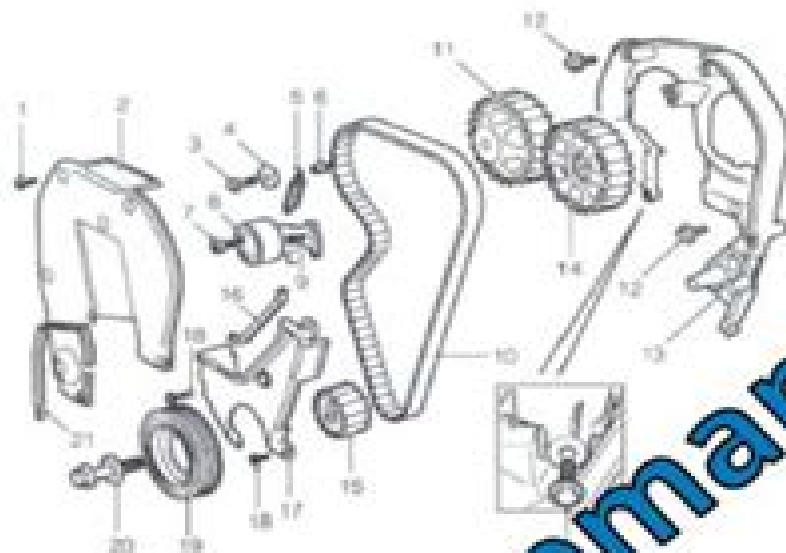


Lotus Elise Series 1 1996-2001 Workshop Manual

FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3521A

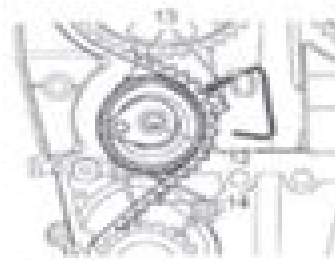
- | | |
|------------------------------------|---|
| 1. Screw - upper front cover | 13. Timing belt rear cover |
| 2. Upper front cover - timing belt | 14. Exhaust camshaft front timing gear |
| 3. Camshaft gear bolt | 15. Crankshaft timing gear |
| 4. Weatherstripping | 16. Seal - lower front cover |
| 5. Tensioner spring | 17. Lower front cover |
| 6. Pitot bolt | 18. Screw - lower front cover |
| 7. Allen screw - tensioner pulley | 19. Crankshaft pulley |
| 8. Tensioner pulley and bearing | 20. Crankshaft pulley bolt and weatherstripping |
| 9. Flanged nut screw - front cover | 21. Seal - upper front cover |
| 10. Camshaft timing bolt | |
| 11. Front seal camshaft | |

*These items are supplied as standard equipment but are not supplied as standard equipment. They must be removed at the completion of belt tensioning.

ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley
3. Seal - timing belt cover
4. Seal - timing belt cover
5. Seal - timing belt cover
6. Seal - timing belt cover
7. Seal - timing belt cover
8. Seal - timing belt cover
9. Seal - timing belt cover
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12. Seal - timing belt cover
13. Seal - timing belt cover
14. Seal - timing belt cover
15. Seal - timing belt cover



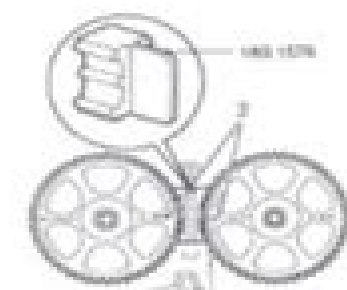
- Remove and discard timing belt tensioner bolt
- Overhaul valve wire from its fitted position until at the same time removing the timing belt tensioner
- Ease timing belt from gears using the fingers only
- Discard timing belt

Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download are have been contamination, they must be washed in a solvent before fitting. Because of the porous construction of cast material, oil impregnated in the gears will seep and contaminate the belt.

1. Clean timing gears, coolant pump drive gear and tensioner pulley



12M3521B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12M3521B



12M3521C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12M3521C

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