bearing bore. The following steps describe how to remove the lock ring.

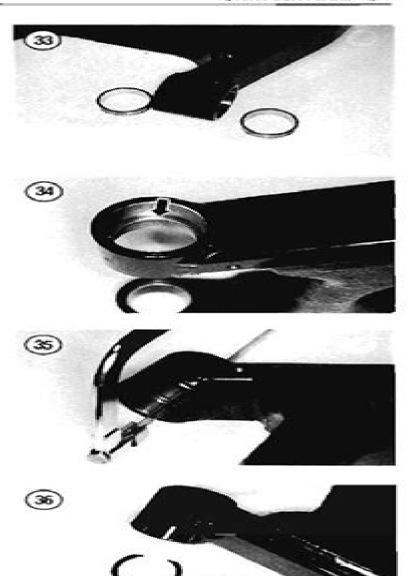
- a. Insert a fine tooth backsaw blade (24 or 32 teeth per in.) through the swing arm bearing bore and mount it onto a backsaw (Figure 35). Then, starting at the center of the lock ring, cut the ring down to the swing arm. Do nor cut into the swing arm.
- Make a second and third cut close to the original cut. These cuts help weaken the lock ring.
- c. Then, using a screwdriver at one end of the lock ring, carefully pry it up and out of the swing arm groove. If the lock ring is still under sufficient tension, try to remove it at the other end. Remove and discard the lock ring.
- d. Clean the lock ring groove.

WARNING

Wear safety glasses when installing the lock ring.

- e. To install the new lock ring (Figure 36), first lubricate the swing arm bore with oil. This helps the ring slide through the bore without damaging it. The lock ring is compressed when installing it in the swing arm. To do this, tap the lock ring into the swing arm with a hammer (Figure 37). When the ring is in the bore, turn it so that it is parallel with the groove. Then drive or press it into the groove with a suitable bearing driver. Check that the lock ring (Figure 34) seats in the groove.
- Press the inner and outer bearing cups (Figure 33) into the swing arm (Figure 23). Seat both bearings against the lock ring.
- Install the spacer and roller bearing assemblies as described under Swing Arm Bushing and Bearing Lubrication in this chapter.





Harley Davidson Service Manuals For Sturgis

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