

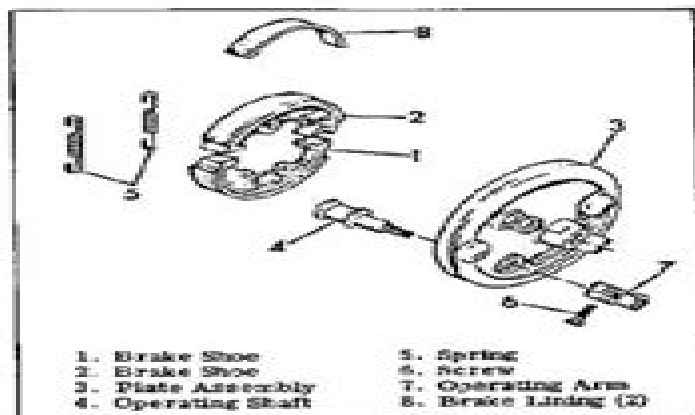


Figure 2.33. Disassembling Front Brake

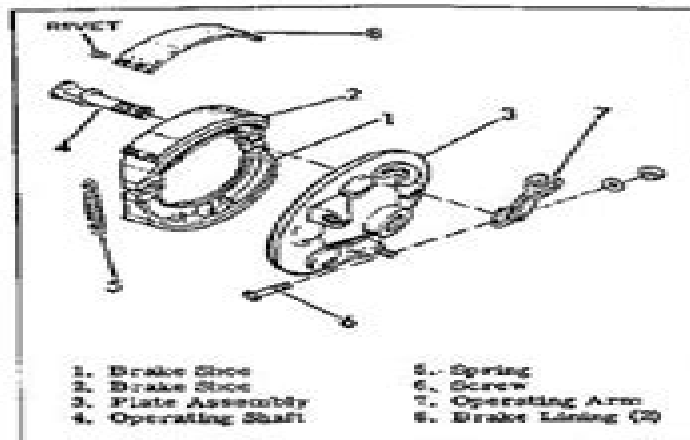


Figure 2.34. Disassembling Rear Brake

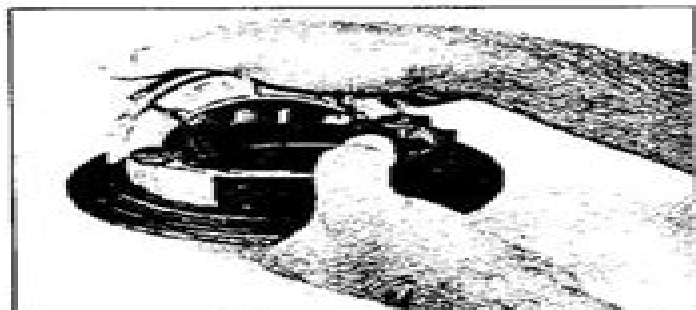


Figure 2.33A. Disassembling and Installing Brake Shoes

Loosen screw (6) that secures operating arm (7) to operating shaft (4) and remove arm. Before removing, however, mark relative position of arm (7) on splines of shaft (4) so arm and shaft can be reassembled same way again.

CLEANING AND INSPECTING

Clean loose particles and dirt from brake shoes and hub braking surface. Clean and inspect brake shoe linings (2, Figures 2.33 and 2.34, for wear, glazing

Revised 12-75

or imbedded particles. Check for loose rivets on rear brake shoes.

NOTE

Linings are bonded to front shoes, bonded and riveted to rear shoes. Rear shoes with linings that are worn down to rivet heads or less than 2.5 mm thick must be replaced.

In cases where linings need replacing, complete shoe assemblies consisting of items (1) and (2), Figures 2.33 & 2.34, (shoes with new linings attached) can be replaced. Note, also, that linings are sold separately, but must be bonded by local Brake Lining Co.

Linings that are only glazed slightly and in apparent good condition otherwise can be reused after roughening linings with a medium grade of sandpaper.

ASSEMBLING BRAKES

The following procedure applies to both front and rear brakes and reference is made in figures 2.33 and 2.34.

Insert operating shaft (4) through hole in plate (3) and reinstall operating arm (7) on shaft end. Realign marks on these parts during disassembly so they are reassembled in same way at this time. Attach and tighten arm mounting hardware.

Lightly grease portion of operating shaft (4) that contacts shoes (1) and (2) and shaft hole area.

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