

Nozzle Heat Seal Service Removal Procedure

■ IMPORTANT

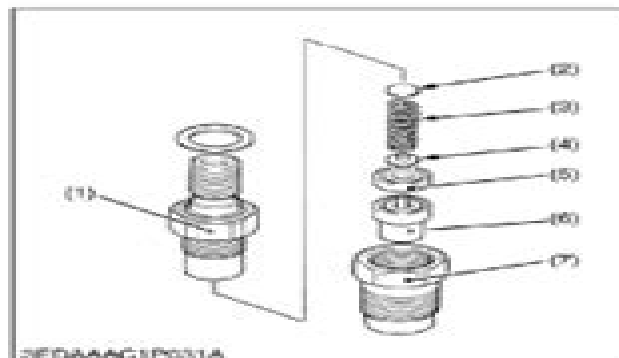
- Use a plus (phillips head) screw driver that has a Dia. which is bigger than the heat seal hole (Approx. 6 mm (1/4 in.).
1. Drive screw driver lightly into the heat seal hole.
 2. Turn screw driver three or four times each way.
 3. While turning the screw driver, slowly pull the heat seal out together with the injection nozzle gasket.

If the heat seal drops, repeat the above procedure. Heat seal and injection nozzle gasket must be changed when the injection nozzle is removed for cleaning or for service.

- (1) Plus Screw Driver
(2) Injection Nozzle

- (3) Injection Nozzle Gasket
(4) Heat Seal

P-123006-062009-000000



Nozzle Holder

1. Secure the nozzle retaining nut (7) with a vise.
2. Remove the nozzle holder (1), and take out parts inside.

(When reassembling)

- Assemble the nozzle in clean fuel oil.
- Install the push rod (4), noting its direction.
- After assembling the nozzle, be sure to adjust the fuel injection pressure.

Tightening torque	Nozzle holder	35 to 39 N·m 3.5 to 4.0 kgf·m 25 to 28 lbf·ft
	Nozzle holder assembly	49 to 65 N·m 5.0 to 7.0 kgf·m 37 to 50 lbf·ft

- (1) Nozzle Holder
(2) Adjusting Washer
(3) Nozzle Spring
(4) Push Rod

- (5) Distance Piece
(6) Nozzle Piece
(7) Nozzle Retaining Nut

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Cylinder Head Cover

1. Remove the cylinder head cover (1).

(When reassembling)

- After reassembling the head cover, adjust decompression device.

Tightening torque	Head cover mounting nut	6.8 to 10 N·m 1.0 to 1.1 kgf·m 7.3 to 7.9 lbf·ft
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- (1) Cylinder Head Cover

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Kubota Dynamo Manual

Lei Shi

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