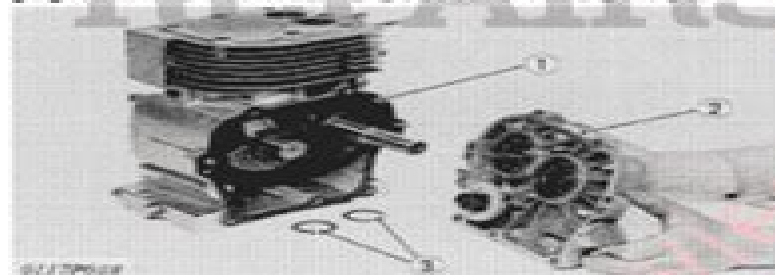


### [3] PISTON AND CONNECTING ROD



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### Cylinder Case Cover

1. Hold the cylinder case cover (2) with a hand and tap the shaft end with a plastic hammer to remove the cylinder case cover.

#### ■ NOTE

- The cylinder case cover is fixed at two places by knockout pins, and thus cannot be removed easily. Never try to pry it open with a screwdriver, etc.
- Remove the cover in parallel to the PTO shaft very carefully to prevent the PTO shaft from scraping the lip surface of the oil seal.
- Shims (3) are installed in the crankshaft and the camshaft. Put a tag to each shim for identification. The GS160-3 series also has a collar on the crankshaft.
- The cylinder case gasket (1) must be replaced with a new one.

	mm [in.]
A	34 (1.34)
B	28.5 (1.004)
C	30 (1.18)
D	17 (0.67)
E	30 (1.18)
F	22 (0.87)

(When reassembling)

- Shim thicknesses differ. Therefore, they must be reassembled in their original position.

Tightening torque	Cylinder case cover screw	13.7 to 19.8 N·m 1.4 to 2.0 kgf·m 10.1 to 14.5 ft-lbs
----------------------	------------------------------	---

- (1) Cylinder Case Gasket  
(2) Cylinder Case Cover  
(3) Shims  
-a for crankshaft  
-b for camshaft (except R type)  
-c for camshaft (R type)

### Camshaft and Tappet

1. Put the cylinder block upside down.
2. Pull out the camshaft and the cam gear as a unit.
3. Remove the tappets.

#### ■ NOTE

- Intake and exhaust tappets are of an identical shape, and need to be distinguished with a tag, etc.



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# Kubota Gs 160 Workshop Manual

**Joacim Rocklöv**



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## **Table of Contents Kubota Gs 160 Workshop Manual**

1. Understanding the eBook Kubota Gs 160 Workshop Manual
  - The Rise of Digital Reading Kubota Gs 160 Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Gs 160 Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Kubota Gs 160 Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Gs 160 Workshop Manual
  - Personalized Recommendations
  - Kubota Gs 160 Workshop Manual User Reviews and Ratings
  - Kubota Gs 160 Workshop Manual and Bestseller Lists
5. Accessing Kubota Gs 160 Workshop Manual Free and Paid eBooks
  - Kubota Gs 160 Workshop Manual Public Domain eBooks
  - Kubota Gs 160 Workshop Manual eBook Subscription Services
  - Kubota Gs 160 Workshop Manual Budget-Friendly Options
6. Navigating Kubota Gs 160 Workshop Manual eBook Formats

- ePub, PDF, MOBI, and More
- Kubota Gs 160 Workshop Manual Compatibility with Devices
- Kubota Gs 160 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Kubota Gs 160 Workshop Manual
  - Highlighting and Note-Taking Kubota Gs 160 Workshop Manual
  - Interactive Elements Kubota Gs 160 Workshop Manual
- 8. Staying Engaged with Kubota Gs 160 Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Kubota Gs 160 Workshop Manual
- 9. Balancing eBooks and Physical Books Kubota Gs 160 Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Kubota Gs 160 Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Gs 160 Workshop Manual
  - Setting Reading Goals Kubota Gs 160 Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Gs 160 Workshop Manual
  - Fact-Checking eBook Content of Kubota Gs 160 Workshop Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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