



Correcting of Tooth Contact

1. Proper contact
 - No adjustment.

2. Correcting of the heel contact and shallow contact

- It is confirmed whether there is a shim (3).
- The 16T bevel gear (6) can be moved to backward by doing to add the shim (4) when not is. (The shim is made the state as it is when there is a shim (4).)
- And place the 19T bevel gear (2) side shim to the shim (7) to move the 19T bevel outside.
- Repeat above until the proper tooth contact and backlash are achieved.

3. Correcting of the toe contact and deep contact

- It is confirmed whether there is a shim (4).
- The 16T bevel gear (6) can be moved to backward by removing the shim (4) if there is a shim. (The shim (4) is not put when there is no shim.)
- And place the shim (7) side to the 19T bevel gear (2) side shim to move the 19T bevel gear inside.
- Repeat above until the proper tooth contact and backlash are achieved.

- | | |
|--------------------|--------------------|
| (1) Shim | (6) 16T Bevel Gear |
| (2) 19T Bevel Gear | (7) Shim |
| (3) Joint Shaft | |
| (4) Shim | |
| (5) Input Shaft | |

- | |
|---------------------|
| L1 : Tooth Contact |
| L2 : Tooth Bottom |
| A : Heel Contact |
| B : Shallow Contact |
| C : Toe Contact |
| D : Deep Contact |

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Kubota Models Zg20 Zg23 Zero Turn Mower Repair Manual

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