

## CYLINDER HEAD

3.22

## DISASSEMBLY

| PART NUMBER | TOOL NAME                     |
|-------------|-------------------------------|
| HD-34736-B  | VALVE SPRING COMPRESSOR       |
| HD-39786    | CYLINDER HEAD HOLDING FIXTURE |

1. Before proceeding with the disassembly procedure, determine if valve reconditioning is necessary.
  - a. Raise valve ports of cylinder head to strong light source. If light is visible between valves and seats, the cylinder head and valves require reconditioning.
  - b. Fill ports with solvent. Wait ten full seconds and check for leakage past valve seats. Recondition cylinder heads and valves that leak.
2. See [Figure 3-41](#). Secure cylinder head for service.
  - a. Thread 12 mm end of CYLINDER HEAD HOLDING FIXTURE (Part No. HD-39786) (1) into cylinder head (2) spark plug hole.
  - b. Clamp tool in vise at a 45 degree angle or one that offers a comfortable working position.

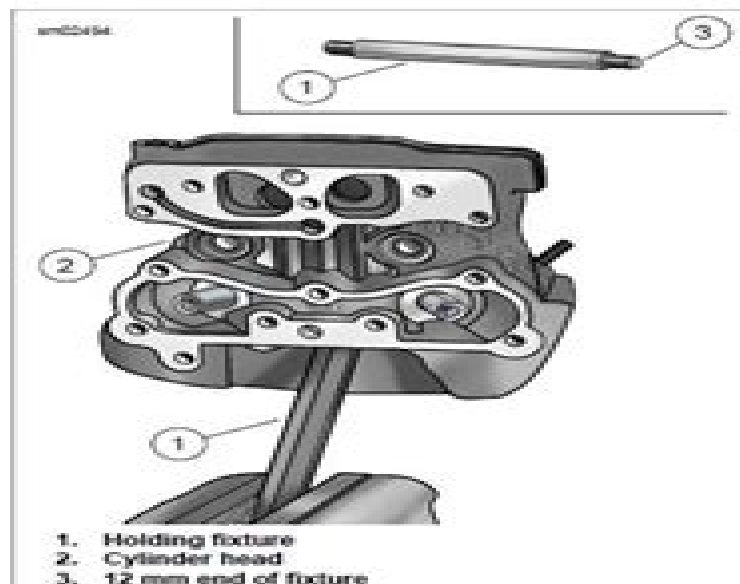


Figure 3-41. Cylinder Head Holding Fixture

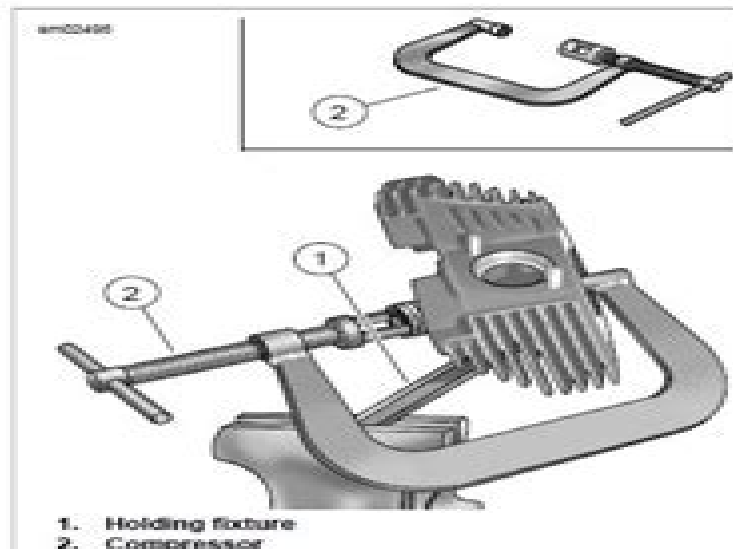


Figure 3-42. Valve Spring Compressor

3. See [Figure 3-42](#). Release valve spring compression.
  - a. Place VALVE SPRING COMPRESSOR (Part No. HD-34736-B) (2) over cylinder head. Center blunt end on the valve head. Seat adapter at end of forcing screw on the valve spring retainer.
  - b. Rotate forcing screw to compress valve spring.
  - c. See [Figure 3-43](#). If spring retainer (2) is not free of tapered keepers (1), give head of tool a sharp tap with a soft mallet. Using magnetic rod or small screwdriver, remove the keepers (1) from the valve stem (11) groove.
  - d. Rotate forcing screw to release the valve spring compression.
4. Remove the spring retainer (2) and valve spring (3).
5. Slide the valve (11) from the valve guide (5).
6. Remove valve seal assembly.
7. Mark the valve head F(ront) or R(ear) for identification. Also, separate and tag tapered keepers, valve spring and spring retainer so that they are installed on the same valve at time of assembly.
8. Remove the remaining valve and components.
9. Remove fixture tool from spark plug hole.

# Harley Davidson Service Manuals Fltru

**John Haynes**



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*Harley-Davidson FLH/FLT Touring Series 2006-2009* Clymer Publications, 2000-05-24 Complete coverage for your Harley Davidson Shovelhead and Evolution Big Twins for 1970 thru 1999 covering FL FX FLT FLH FXR Dyna and Softail with 1200 and 1340cc engines Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Clymer manual you can do it yourself from simple maintenance to basic repairs Clymer writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Clymer Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color Models covered include FLHT Electra Glide Standard 2006 2009 FLHTI Electra Glide Standard 2006 FLHTC Electra Glide Classic 2007 2009 FLHTCI Electra Glide Standard 2006 FLHTCU Ultra Classic Electra Glide 2007 2009 FLHTCUI Ultra Classic Electra Glide 2006 FLHTCU

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Choate, Tom Schauwecker, John Harold Haynes, 1991 Clymer Harley-Davidson H-D Panheads 1948-1965 Penton

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