

If end of valve tappet adjusting screw is worn hollow from action of push rod, it should be replaced to ensure accurate tappet-valve stem adjustment.

Inspect tappet guide rubber "O" ring (5, Fig. 3D-11) for wear or damage.

ASSEMBLY (Fig. 3D-11)

Assembly is essentially the reverse order of disassembly. Apply a light coat of oil to the tappet and in particular, the tappet roller assembly. If tappet is not located correctly in guide, tappet roller will be crosswise to guide and cam, and serious damage may result when pressed into crankcase.

Pull tappet out to limit of travel and hold in place with a clip or other means to prevent tappet from dropping into crankcase when installing the assembly.

Insert "O" ring (5) on guide (3). Assemble adjusting screw and nut (2) in tappet (4) and then insert tappet into guide (3). Align screw holes in tappet guide with screw holes in crankcase and press assembly into position using a piece of tubing or a block of soft wood. Tappet guides are a soft malleable cast iron, therefore, be extremely careful not to damage the guide during the pressing operation. With screw (1) in place, recheck free movement of tappet in guide.

GEARCASE AND TIMING GEARS

DISASSEMBLY (Fig. 3D-13)

Thoroughly clean area around gearcase cover and tappets. Blow all loose dirt from crankcase with compressed air. Loosen exhaust pipe port clamps (1) and muffler clamps and lower exhaust pipe free of gearcase cover. Remove footrest (2), gear shift foot lever (3) and breather pipe (4).

Remove circuit breaker (5) or magneto (see Section 5F).

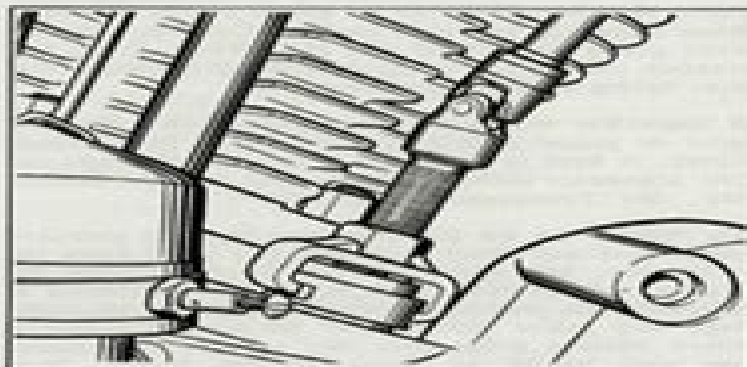


Figure 3D-12. Removing Tappet Guide

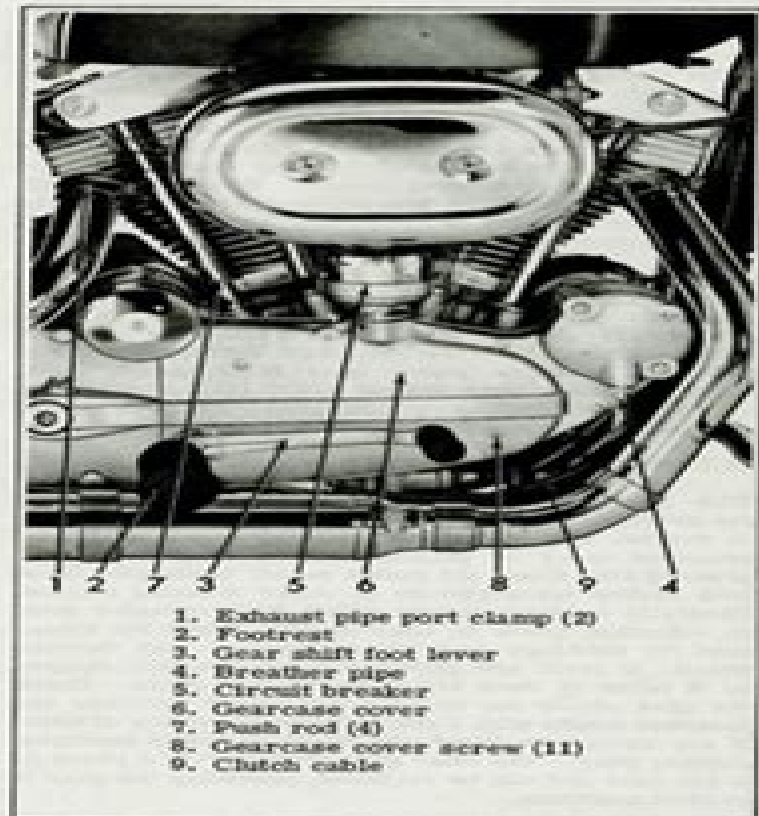


Figure 3D-13. Removing Gearcase Cover

Remove push rods (7) as described in "Removing and Installing Push Rods," Section 3B.

Place a pan under gearcase to collect oil when cover is removed. Remove gearcase cover screws (8) and free cover from crankcase. Cover is located on dowel pins which fit rather snugly. The cover must be worked off these pins carefully to avoid damage to joint faces. Do not pry off with screwdriver inserted between joint faces. Use a hammer and a block of wood, and tap lightly at the end where the cover projects beyond the gearcase.

Remove valve tappets and valve tappet guides only to establish correct cam gear end play. See "Valve Tappets and Valve Tappet Guides." Pull clutch cable (9) forward (as positioned on motorcycle), at the

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