



4. Remove the ROPS connecting plate, under (4).

5. Remove the hydraulic pump (5).

(When reassembling)

Tightening torque	ROPS connecting plate mounting screw (M12)	24 to 27 N·m 2.4 to 2.8 kgf-m 18 to 20 ft-lb
	ROPS connecting plate, under mounting screw (M12)	40 to 55 N·m 4.0 to 5.7 kgf-m 28 to 41 ft-lb
	Hydraulic pump mounting screw	40 to 44 N·m 4.0 to 4.5 kgf-m 29 to 32 ft-lb

(1) Bonnet Cover

(2) Oil Cooler

(3) Radiator

(4) ROPS Connecting Plate, Under

(5) Hydraulic Pump

W1010102

# Kubota Zd321 Maintenance Manual

**G Orfield**



## **Kubota Zd321 Maintenance Manual:**

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**Operation & Maintenance Manual** Caterpillar Inc. Peoria, Ill.,1994      **Operator and Organizational Maintenance Manual ,1989**      *Maintenance Manual* Kenworth Motor Truck Corporation. Field Service Department,1958

Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools List) ,1980      *Operator's Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts and Special Tools List (including Depot Maintenance Repair Parts and Special Tools): Scheduled maintenance ,1986*      *DS, GS and Depot Maintenance Manual ,1988*      Operator's Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts and Special Tools List (including Depot Maintenance Repair Parts and Special Tools): Operation, installation, and reference data ,1988      **Operator and Organizational Maintenance Manual ,1990**

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