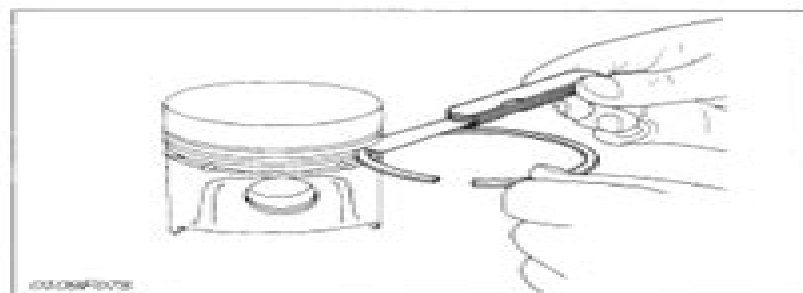


Piston Ring Gap

1. Insert the piston ring into the cylinder and push down to the bottom, where the wear is least, using a piston head.
2. Measure the ring gap with a feeler gauge.
3. If the ring gap exceeds the allowable limit, replace the ring.

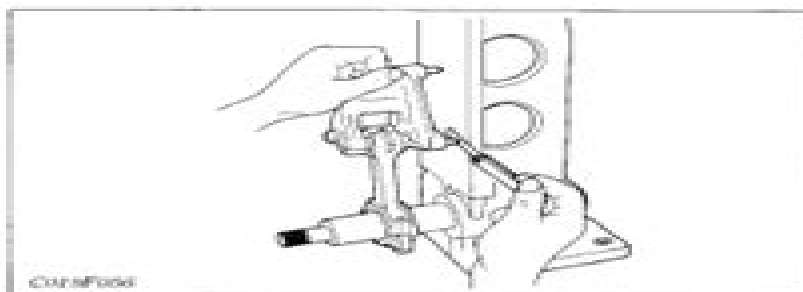
| | | | |
|-----------------|-----------------------|-------------|---|
| Piston ring gap | Factory specification | Second ring | 0.25 to 0.40 mm 0.0098 to 0.0157 in. |
| | | Oil ring | 0.20 to 0.40 mm 0.0079 to 0.0157 in. |
| | Allowable limit | | 1.2 mm 0.047 in. |



Piston Ring Clearance

1. Clean the rings and the ring grooves, and install each ring in its groove.
2. Measure the clearance between the ring and the groove with a feeler gauge.
3. If the clearance exceeds the allowable limit, replace the piston ring.
4. If the clearance still exceeds the allowable limit after replacing the ring, replace the piston.

| | | | |
|-----------------------|-----------------------|-------------|---|
| Piston ring clearance | Factory specification | Second ring | 0.065 to 0.112 mm 0.0035 to 0.0044 in. |
| | | Oil ring | 0.02 to 0.06 mm 0.0008 to 0.0024 in. |
| | Allowable limit | | 0.15 mm 0.0059 in. |



Connecting Rod Alignment

1. Remove the connecting rod bearing and install the bearing cap.
2. Install the piston pin in the connecting rod.
3. Install the connecting rod on the connecting rod alignment tool (Code No : 07909-31661).
4. Put a gauge over the piston pin and move it against the faceplate.
5. If the gauge does not fit squarely against the faceplate, measure the space between the pin of the gauge and the faceplate.
6. If the measurement exceeds the allowable limit, replace the connecting rod.

| | | |
|---------------------------------|-----------------|--|
| Space between pin and faceplate | Allowable limit | 0.05 mm 0.0020 in. (gauge pin span at 100 mm, 3.94 in.) |
|---------------------------------|-----------------|--|

Kubota Z400 Workshop Manual

Matthew Coombs



Kubota Z400 Workshop Manual:

This book delves into Kubota Z400 Workshop Manual. Kubota Z400 Workshop Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kubota Z400 Workshop Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Kubota Z400 Workshop Manual
 - Chapter 2: Essential Elements of Kubota Z400 Workshop Manual
 - Chapter 3: Kubota Z400 Workshop Manual in Everyday Life
 - Chapter 4: Kubota Z400 Workshop Manual in Specific Contexts
 - Chapter 5: Conclusion
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 4. In chapter 3, the author will examine the practical applications of Kubota Z400 Workshop Manual in daily life. This chapter will showcase real-world examples of how Kubota Z400 Workshop Manual can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Kubota Z400 Workshop Manual in specific contexts. The fourth chapter will explore how Kubota Z400 Workshop Manual is applied in specialized fields, such as education, business, and technology.
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