

2. Remove retaining ring securing front camshaft. Discard retaining ring.
3. Remove spacer from front camshaft. Do not mix front and rear camshaft spacers. Front spacer is 0.100 in. (2.54 mm) thick.
4. Using a colored marker, mark one of the links of the secondary cam chain. Maintaining the original direction of rotation during assembly may prolong service life.
5. Slide camshafts and secondary cam chain out of cam support plate.
6. Remove secondary cam chain from cam sprockets.

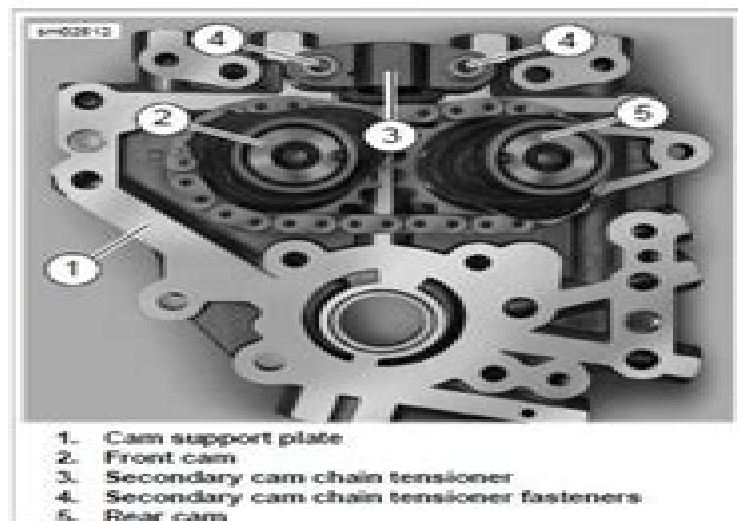


Figure 3-96. Camshafts

## Installation

1. See [Figure 3-97](#). Align timing marks on teeth of secondary cam sprockets.

### NOTE

Do not mix camshafts during installation. The rear camshaft, which can be identified by the splined shaft, must go into the hole at the rear of the cam support plate.

2. Place the secondary cam chain around the sprockets of both the front and rear camshafts while keeping the timing marks (3) in alignment. To maintain the original direction of rotation, be sure that the mark placed on the chain link during disassembly is visible during installation.

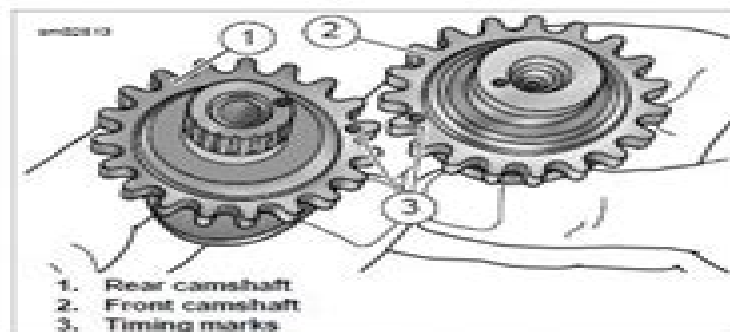


Figure 3-97. Camshaft Timing Marks

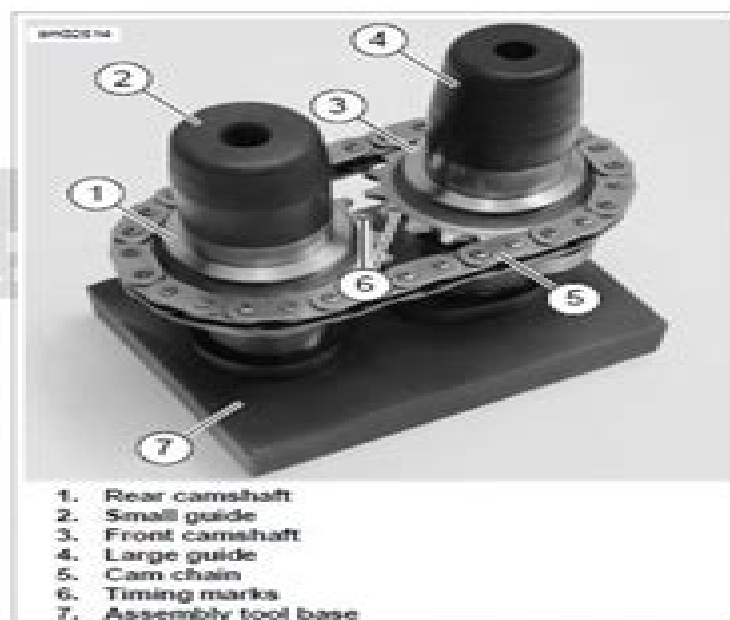


Figure 3-98. Camshaft Assembly Tool

3. See [Figure 3-98](#). Obtain CAMSHAFT ASSEMBLY TOOL (Part No. HD-47956). Place crankcase side of camshaft/cam chain assembly into assembly tool base (7) while maintaining cam timing mark (6) alignment.
4. Place small guide (2) on rear camshaft (1). Place large guide (4) on front camshaft (3).

# Harley Blackline Shop Manual

**Curt Choate, Tom Schauwecker, John  
Harold Haynes**



## Harley Blackline Shop Manual:

*The Builder* ,1896      **The Illustrated London News** ,1863      *The Illustrated London News* ,1863      *Harley-Davidson FLS/FXS/FXC Softail Series 2011-2016* Editors of Clymer Manuals,2016-06-15 FLS 103 Softail Slim 2012 2016 FLSS 110 Softail Slim 2016 FLSTC Heritage Softail Classic 2011 FLSTC 103 Heritage Softail Classic 2012 2016 FLSTC ANV Heritage Softail Classic 110th Anniversary Edition 2013 FLSTF Fat Boy 2011 FLSTF Fat Boy 103 2012 2016 FLSTF Fat Boy Lo 103 2012 2016 FLSTFB Fat Boy Lo 2011 FLSTFB ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFB 103 Fat Boy Lo 2012 2016 FLSTFB 103 ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFBS 110 Fat Boy Lo 2016 FLSTN Softail Deluxe 2011 FLSTN 103 Softail Deluxe 2012 2016 FLSTNSE CVO Softail Deluxe 2014 FLSTSB Softail Cross Bones 2011 FTSTSE2 CVO Softail Convertible 2011 FTSTSE3 CVO Softail Convertible 2012 FXCWC Rocker C 2011 FXS 103 Blackline 2012 2013 FXSB 103 Softail Breakout 2014 2016 FXSBSE 110 Softail Breakout 2013 2015 FXST 103 Softail Standard 2011 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS

Harley-Davidson Glides Owners Workshop Manual Curt Choate,Tom Schauwecker,John Harold Haynes,1991

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Choate, Tom Schauwecker, John Harold Haynes, 2001 Total Car Care is the most complete step by step automotive repair manual you ll ever use All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job Save time and money by doing it yourself with the confidence only a Chilton Repair Manual can provide

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Ahlstrand, 2009 Haynes manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since 1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos and illustrations making Haynes the world leader in automotive repair information

*Clymer Harley-Davidson H-D Panheads 1948-1965* Penton Staff, 1992-06-01 Harley Davidson Panheads are very popular

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**Service Manual** Harley-Davidson Motor Company,1947

*Harley-Davidson Glides Owners Workshop Manual* Tom Schauwecker,John Harold Haynes,1984-01-01

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