

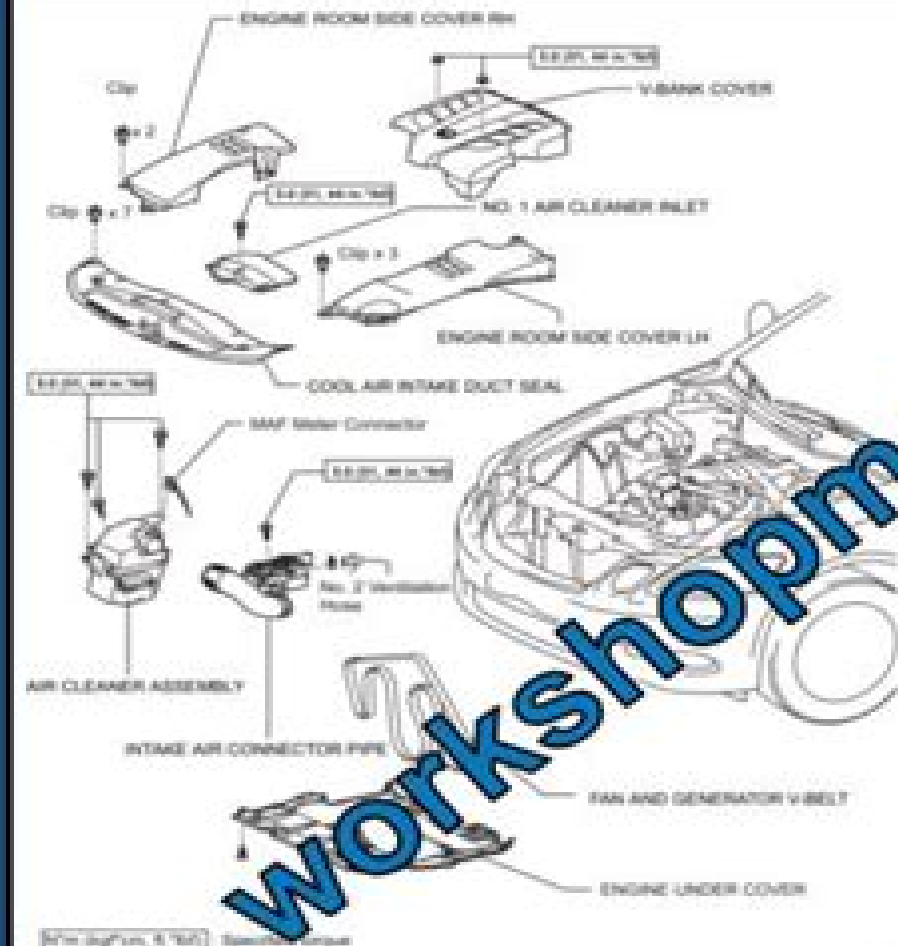
Lexus GS 430 Workshop Manual

EM-30

SUZ-PE ENGINE MECHANICAL - CYLINDER HEAD

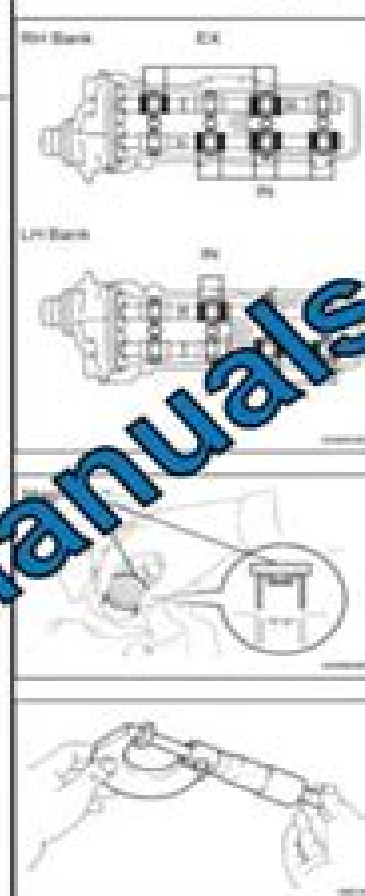
CYLINDER HEAD

COMPONENTS



EM-4

SUZ-PE ENGINE MECHANICAL - VALVE CLEARANCE



- (b) Turn the crankshaft mark.
- (c) Check only the val. Measure the valve Valve clearance (l)

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Valve	Specified Location
Intake	0.10 to 0.20 mm (0.004 to 0.008 in.)
Exhaust	0.20 to 0.30 mm (0.008 to 0.012 in.)

6. REMOVE THE CAMSHAFT (see page EM-40).
7. REMOVE NO. 3 CAMSHAFT SUB-ASSEMBLY. Remove the camshaft (see page EM-40).

8. ADJUST VALVE CLEARANCE

- (a) Using a powerful magnet, remove the valve lifter and adjusting stem.

NOTICE:

 - Since shims might drop inside the cylinder head, the operation should be performed slowly.
 - Shims should be classified by the installation.

- (b) Determine the replacement adjusting stem size according to these formulas and charts.
 - (1) Using a micrometer, measure the thickness of the removed stem.
 - (2) Calculate the thickness of a new shim so that valve clearance is within the specified value.

$$T = \text{Thickness of removed stem}$$

$$A = \text{Measured valve clearance}$$

Valve clearance

Valve	Replacement Thickness
Intake	$T - (A \times 0.001 \text{ mm } (0.0001 \text{ in.}))$
Exhaust	$T - (A \times 0.001 \text{ mm } (0.0001 \text{ in.}))$

- (c) Select a new shim with a thickness as close as possible to the calculated value.

NOTE:

Shims are available in 41 increments of 0.020 mm (0.0008 in.), from 2.00 mm (0.0787 in.) to 2.80 mm (0.1102 in.).
- (d) Install a new adjusting stem to the spring retainer.

Gs430 Service Manual

Mike Covello



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