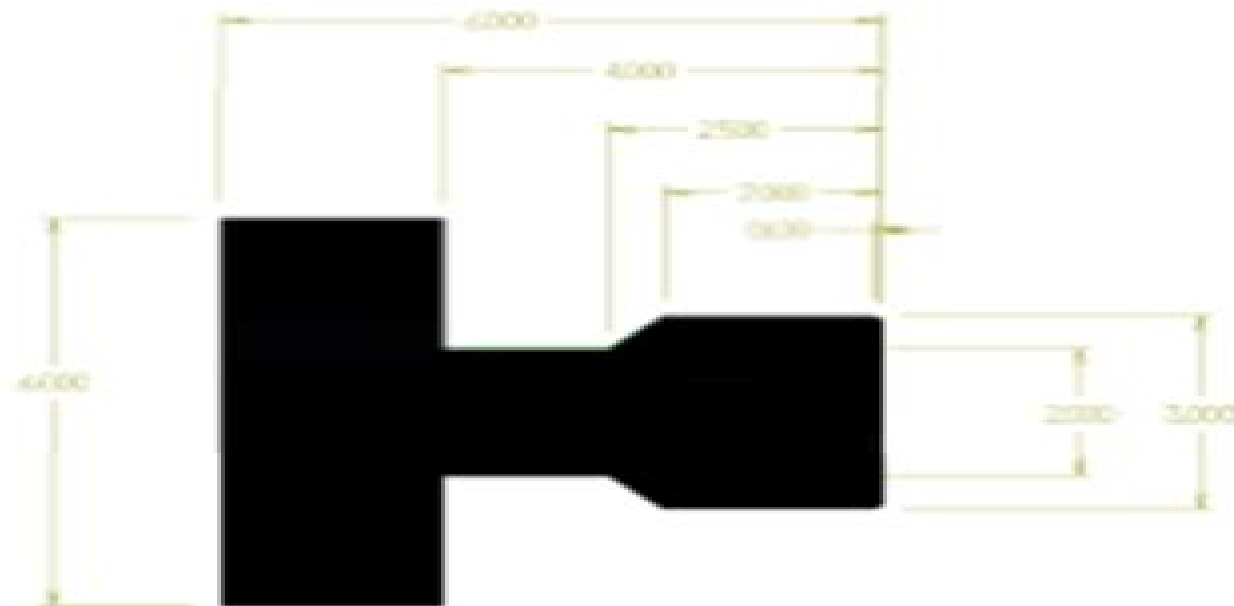


### G71 Rough Pocket Turning Cycle Program Example For FANUC Series Controls

The following program is an example of the G71 rough turning cycle. This cycle will work on a part that has a steadily increasing or decreasing diameter(s) with a pocket.

Please note that the G71 Pocket Cycle may require the Multiple Repetitive Canned Cycles II option, depending on the machine control configuration.

In this example we will utilize the G71 rough turning cycle to produce a 3.0" diameter turn that is 2.0" long and has 2.0" diameter pocket that is 2.0" long from a 6" diameter workpiece. Consider the drawing below:



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## **Hardinge Fanuc Training Manuals** Book Review: Unveiling the Magic of Language

In an electronic digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its power to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Hardinge Fanuc Training Manuals**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound effect on our existence. Throughout this critique, we will delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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