

Magnetic Particle Inspection Report

Nina Yang
 Created Sun, 13 Apr 2025, 4:53 PM (UTC+08)

Test Date:	Sat, 12 Apr 2025
Project:	ExxonMobil Refinery Turnaround - Phase 2
Location:	Baytown, Texas, USA
Specification:	ASTM A106 Grade B - Seamless Carbon Steel Pipe
Acceptance Criteria:	ASME Section V, Article 7; Acceptance per ASME B31.3
Procedure No:	MPH-EXX-0425-Rev2

SPECIMEN DATA

Material:	ASTM A516 Grade 70 Carbon Steel	Drawing No:	DWG-2025-MPI-0089
Testing Temperature:	72°F (22°C)	Welding Process:	SMAW (Shielded Metal Arc Welding)
Surface Condition:	As-welded, light grinding performed	Weld Preparation:	Single-V groove, 60° bevel
Request For Inspection (RFI) No:	RFI-0425-TX-MPI003	Material Dimension:	24" OD x 0.625" WT

MPI DATA

Equipment Used:	Magnaflux Y-2 AC Yoke	Contrast Paint:	WCP-2 White Contrast Paint
Serial Number:	Y2-2025-0197	Batch No:	CP-24125
Calibration:	AC Yoke lift test with 10 lb ASTM block - Passed	Magnetic (Powder/ink):	AC Yoke lift test with 10 lb ASTM block - Passed
Current:	AC (Alternating Current)	Batch No:	INK-BLK-0452
Illumination:	UV-A Light - 1200 µW/cm² at 15 inches	Inspection methods:	Wet
Sensitivity:			

RESULT

Identification	Joint Number	Welder	Dimension:	Result
Pipe Spool A21	WJ-021	AB1234	24" OD x 0.625" WT	Comply
Pipe Spool A21	WJ-022	AB1234	24" OD x 0.625" WT	Comply
Elbow to Spool B9	WJ-045	CD5678	16" OD x 0.500" WT	Does Not Comply
Header Section H3	WJ-063	EF7890	30" OD x 0.750" WT	Comply
Support Bracket C4	WJ-072	GH3456	12" OD x 0.375" WT	Comply

REMARKS/ TEST RESTRICTIONS:

MPI WAS CARRIED OUT 100 % ON BEVEL SURFACE AREANO RELEVANT INDICATION WAS FOUND DURING TIME OF INSPECTION

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United States. Congress



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advancing his agenda to create world wide financial dominion thus controlling the political spiritual and economic systems everywhere with himself taking full lordship over Gods creation This is why I Grace Baumgarten Cannot Be Silenced With this being an election year in the USA and its consequent Changing of the guard being informed about the secret societies or Enlightened Elites is imperative Their ideology True freedom is liberation from God and from moral constraints with no absolute faith To them All truth is relative to the individual or group With back room dealings ruinous bailouts and elimination of basic human values theyve turned the USA over to be dissected corporate style and theyre forcing this fraud on you and me Yet our founding fathers constructed a different concept one of freedom under the authority of Almighty God as the Great Ruler with His creation nations and peoples empowered from on High His Bible and His Commandments are the authoritative Word of God and the basis for law life and true liberty My first book was just the beginning and so much has happened Therefore following a one year sabbatical I started writing one sentence at a time knowing one day this book would be born I Cannot Be Silenced **Corrosion Prevention and Control** ,1996 *Issues in Astronomy and Astrophysics: 2011 Edition* ,2012-01-09 Issues in Astronomy and Astrophysics 2011 Edition is a ScholarlyEditions eBook that delivers timely authoritative and comprehensive information about Astronomy and Astrophysics The editors have built Issues in Astronomy and Astrophysics 2011 Edition on the vast information databases of ScholarlyNews You can expect the information about Astronomy and Astrophysics in this eBook to be deeper than what you can access anywhere else as well as consistently reliable authoritative informed and relevant The content of Issues in Astronomy and Astrophysics 2011 Edition has been produced by the world s leading scientists engineers analysts research institutions and companies All of the content is from peer reviewed sources and all of it is written assembled and edited by the editors at ScholarlyEditions and available exclusively from us You now have a source you can cite with authority confidence and credibility More information is available at <http://www.ScholarlyEditions.com> **The Journal of the Korean Physical Society** ,2007 **INIS Atomindeks** ,1987

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