

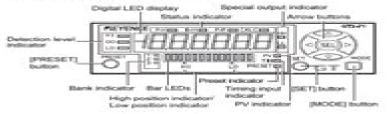
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# High-accuracy Digital Contact Sensor GT2-70 Series Setting Guid



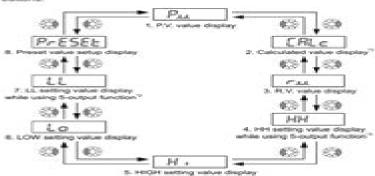
#### **Amplifier Display**

#### . Names of the part of the amplifier



#### Digital LED Display

The main display can be switched by pressing the left/right arrow buttons.



P.V.: Displays a value used for output judgment. Cato: Displays a calculated value when used. R.V.: Displays the raw, actual detection value.

HH : Displays the HH setting value when used

HI: Displays the HIGH setting value. LOW: Displays the LOW setting value.

LL: Displays the LL setting value when used.

PRESET: Displays the value which would be set when the [PRESET]

button is pressed.

#### Setup Functions

- Set the current value to "0"
- 1. Set the master target which should be "0".



2. Press the (PRESET) button.



- The current value would be set to "0".
- Set the HIGH and LO tolerance.
- Press the left/right arrow buttons until the [HIGH]/[LO] setting display appears.



- Input the HIGH or LO tolerance by pressing the up/down arrow buttons.
- 3. The HIGH and LO tolerance would be set.
- Setting the Key Lock.
- Press the MODE and the up arrow button for at least 2 seconds.



- 2. The Key Lock display would appear.
- Canceling the Key Lock
- When the Key Lock is set, press the MODE and the up arrow button for at least 2 seconds.



- 2. The Key Lock would be cancelled.
- · Initializing the sensor
- 1. Press the SET button 5 times while pressing the MODE button.



"rSt.no" would appear, press the up/down arrow button and select. "rSt.YES".



3. Press the MODE button. The sensor would be initialized.

# **Keyence Gt2 Series User Manual**

Anna Carla Araujo, Arthur
Cantarel, France Chabert, Adrian
Korycki, Philippe Olivier, Fabrice
Schmidt

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Metal Forming Mohsen Kazeminezhad, 2012-10-17 Different aspects of metal forming consisting of process tools and design are presented in this book The chapters of this book include the state of art and analysis of the processes considering the materials characteristics. The processes of hydroforming forging and forming of sandwich sheet are discussed Also a chapter on topography of tools and another chapter on machine tools are presented Design of a programmable metal forming press and methods for predicting forming limits of sheet metal are described Material Forming Anna Carla Araujo, Arthur Cantarel, France Chabert, Adrian Korycki, Philippe Olivier, Fabrice Schmidt, 2024-05-20 These ESAFORM 2024 conference proceedings cover a wide range of topics Additive manufacturing Composites forming processes Extrusion and drawing Forging and rolling Formability of metallic materials Friction and wear in metal forming Incremental and sheet metal forming Innovative joining by forming technologies Optimization and inverse analysis in forming Machining Cutting and severe plastic deformation processes Material behavior modelling New and advanced numerical strategies for material forming Non conventional processes Polymer processing and thermomechanical properties Sustainability on material forming Keywords WAAM Technology Fused deposition Modeling FDM Fiber Composite Printers Ultrasonic Powder Atomization Finite Element Modeling FEM Laser Powder Bed Fusion L PBF Rapid Prototyping in Additive Manufacturing Directed Energy Deposition DED GTAW Droplet Deposition Deep Learning Thermoplastic Pultrusion Textile Reinforcements Thermoforming Simulation New Sustainable Materials Non Crimp Fabrics CFRP Scraps PEEK Composites Thermoplastic Sheets Flax PP Composites Getinge K-series ,20??

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