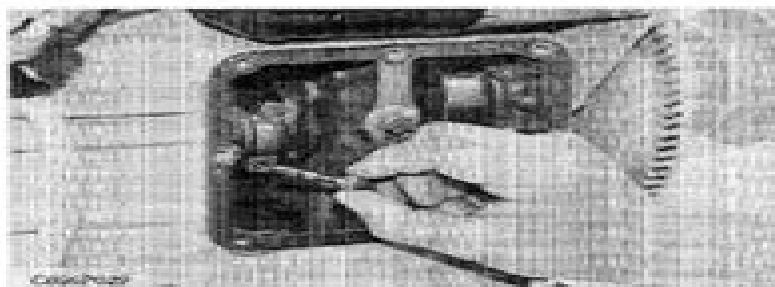


Cylinder Block Cover

1. Remove the cylinder block cover.

(When reassembling)

Tightening torque	Cylinder block cover screw	7.85 to 9.32 N·m 8.60 to 10.55 kgf·m 5.79 to 6.87 ft·lbs
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Connecting Rod Cap

1. Turn the flywheel to bring the piston to the bottom dead center.
2. Remove the connecting rod screws (1) to remove the connecting rod cap (2).

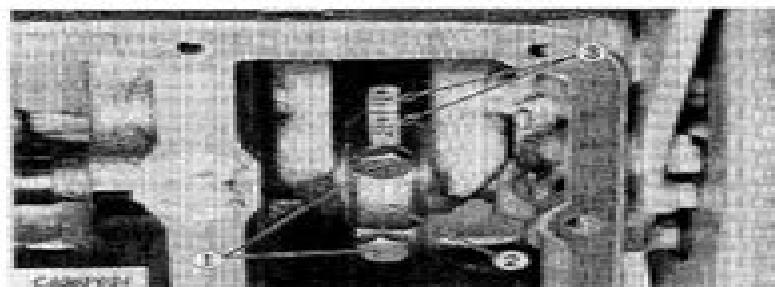
(When reassembling)

- Apply engine oil to the crank pin bearing.
- Align the marks (3) on the connecting rod cap and connecting rod, and then assemble them so that their marked side are on the same plane, and face upward.

■ IMPORTANT

- Apply engine oil to the entire connecting rod screws surface. Screw it lightly by hand and fully insert it. If it cannot be screwed in lightly, clean the thread. If it is still hard to screw, replace the screw.

Tightening torque	Connecting rod screw	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft·lbs
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- (1) Connecting Rod Screw
(2) Connecting Rod Cap
(3) Mark

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RC Schank



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Workshop Manual, Kubota Diesel Engines ,198? Engine Service Manual Jacobsen Manufacturing Company. Product Training Center,1971* **Service Manual, Disassembly and Assembly** ,197? **Service Manual** Caterpillar Tractor Company,1979 **Service Manual** Caterpillar Inc,1993 **Caterpillar 1140, 1145, 1150, 1160 Engines** ,1972
Mazda Bongo Friendee Service Manual JPNZ (Firm),2006 **Service Manual, 3408 & 3408B Diesel Truck Engine** Caterpillar Inc,1987 Kohler Engines Single Cylinder Engine Service Manual ,1992 **Service Manual, 3116 Diesel Truck Engine** Caterpillar Inc,1993 **Service manual** , **Caterpillar Service Manual** Caterpillar Tractor Company,1997 **Service Manual, 3406B Diesel Truck Engine** Caterpillar Inc,1991 **Service Manual, 3306B Diesel Truck Engine** Caterpillar Inc,1988* **Service Manual** Caterpillar Tractor Company,1976 **Toro-flow Diesel Engine** General Motors Corporation. GMC Truck & Coach Division,1965

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