#### (3) Check Points of Every 150 Hours



- (1) Filter Element
- (2) Retaining Ring
- (SO Filter Cap-



(1) Tension Bolt

(2) Push Bolt





#### Cleaning Fuel Filter

- 1. Remove the retaining ring (2) from the top of the filter cap (3) and take off the filter cap with filter element (1).
- 2. Remove any dust or water in the filter cap. Rinse the element with new fuel. Take much sare when handling the element because it is very fragile.

#### NOTE

 If the element should have holes, replace it with a new one. A damaged element will reduce the service life of the nozzle and injection pump.

#### Checking Generator V-belt

1. Adjust the belt by moving the position of the generator forward or backward. The belt should be mounted so that the tension has approximately 0.4 in. (10 mm) of deflection at the middle (between the two pulleys) when pressed by hand. The movement adjustment of the generator is done by using the tension bolt.

#### CAUTION

 Never fail to stop the engine to check and adjust the water pump belt and V-belt.

#### Checking Link-belt

1. Press the Link-belt between Engine pulley and water pump pulley at force of 6.6 lbs and see the belt deflection is within the factory specifications. (See page 5-53)

#### CAUTION

Too much belt deflection may cause over heat of engine. Check if the tension of belt is correct in each period (hour) by following method.

#### Cleaning Oil Filter (Strainer Type) (GL-3500 GL-4500-S)

- Wash the oil filter and cylinder block interior with fuel oil.
- If the oil filter is deformed or broken, replace it.

# **Kubota Gl Series Manual**

Richard H. Baltz, Arnold L. Demain, Julian E. Davies



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