



**Propeller Shaft**

- 1. Remove the screw (4) then tap out the spring pin (3).
- 2. Slide the propeller shaft cover 1 (5) to the front and the cover 2 (6) to the rear.
- 3. Tap out the spring pins (1) and then slide the coupling (2) to the front and coupling (8) to the rear.

**(When reassembling)**

- Apply greasing to the splines of the propeller shaft (7) and pinion shaft.

- |                |                             |
|----------------|-----------------------------|
| (1) Spring Pin | (5) Propeller Shaft Cover 1 |
| (2) Coupling   | (6) Propeller Shaft Cover 2 |
| (3) Spring Pin | (7) Propeller Shaft         |
| (4) Screw      | (8) Coupling                |

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**Separating Clutch Housing Case from Engine**

- 1. Check the engine and clutch housing case are securely mounted on the disassembling stands.
- 2. Remove the engine mounting screws, and separate the clutch housing case from the engine.

**(When reassembling)**

- Apply grease to the splines.
- Apply liquid gasket (Three Bond 1206C or equivalent) to joint face of the engine and clutch housing case.

Tightening torque	Engine mounting screws to clutch housing	48 to 55 N·m 4.9 to 5.7 kgf·m 36 to 41 lbf·ft
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# Kubota L3200 Workshop Manual

**Zhe Xu**



## **Kubota L3200 Workshop Manual:**

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