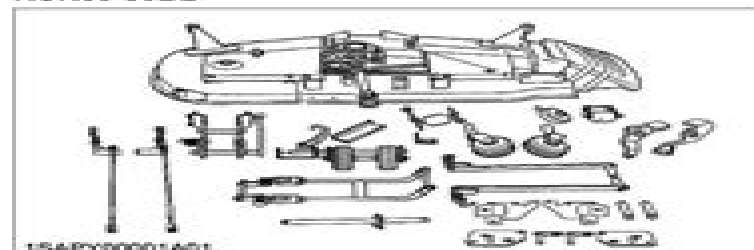


4.1.1 Checking the parts of the mower before assembly

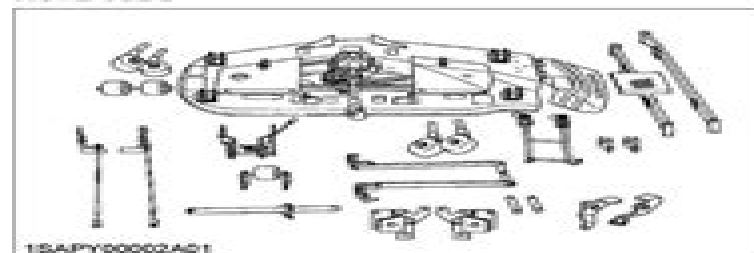
1. Get all the mower components out from the case, and check the parts as illustrated in the following figures.

Some of these parts may already be assembled to the mower deck.

RCK60-30BB



RC72-30BB



4.1.2 Setting up the mower

RCK60-30BB

1. Attach the front gauge wheels to the arms of the mower deck with the clevis pins and snap rings.



- (1) Arm
- (2) Clevis pin $\phi 10 \times 50$
- (3) Snap ring $\phi 15$
- (4) Front gauge wheel

2. Attach the bracket to the mower deck with M10 bolts, spring washers and nuts. Then attach the rear gauge wheel assembly to the mower deck with M10 bolts, spring washers and nuts. Attach the adjusting plate to the mower deck with M10 bolts, spring washers and nuts.

Tightening torque	M10	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 lbf·ft
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- (1) Mower deck
- (2) 5-M10 $\times$ 25 bolt, spring washer, nut
- (3) Rear gauge wheel assembly
- (4) Bracket
- (5) Adjusting plate
- (6) 2-M10 $\times$ 25 bolt, spring washer, nut

3. Attach the bracket to the mower deck with M10 bolts, spring washers and nuts, and the front center anti-scalp roller to the bracket with the spring pin.

Tightening torque	M10	48.1 to 55.9 N·m 4.9 to 5.7 kgf·m 35.4 to 41.2 lbf·ft
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