



Steering Wheel

1. Remove the covers (2).
2. Remove the steering wheel cap.
3. Remove the steering wheel mounting nut (1) and remove the steering wheel (2) with a steering wheel puller (Code No. ST506-0000).

(When reassembling)

Tightening torque	Steering wheel mounting nut	M12 x 16.0 mm M 12 x 1.7 mm 15.0 to 17.0 N·m
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- (1) Nut (2) Wheel

continued



Meter Panel and Panel Under Cover

1. Open the meter panel (1) and disconnect the meter panel connector (2) and four-meter cable (3). Then remove the meter panel.
2. Remove the sponge.
3. Disconnect the combination switch connector (4), main switch connector (5), hazard switch connector (7) and position lamp switch connector (6).
4. Remove the panel under cover (8).

- (1) Meter Panel (2) Meter Switch Connector
(3) Meter Panel Connector (4) Power Under Cover
(5) Four Meter Cable (7) Hazard Switch Connector
(6) Combination Switch Connector (8) Position Lamp Switch Connector

continued

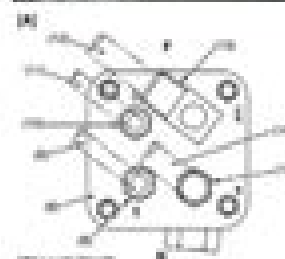


Steering Pillar and Controller

1. Remove the accelerator wire (1) from the engine.
2. Turn over the fuel sensor power (2), and disconnect the grounding wire (3) and 1P connector (4) from the fuel tank.
3. Separate the PPS indicator relay (5) from the steering pillar (7).
4. Disconnect the power steering hoses from the steering controller (6).
5. Remove the steering pillar (7) with the steering controller (6).

(When reassembling)

- Connect the delivery hose RH (11) to the L/T port (13).
- Connect the delivery hose LH (8) to the RT port (8).
- Assemble the delivery hose (14), delivery hose LH (9) and delivery hose RH (11) so that each hose becomes parallel to the hose port (13).
- Be sure to check the hose parts do not interfere in other parts.



Tightening torque	Delivery hose RH (11) steering nut	M12 x 16.0 mm M 12 x 1.7 mm 15.0 to 17.0 N·m
	Delivery hose LH (8) steering nut	M12 x 16.0 mm M 12 x 1.7 mm 15.0 to 17.0 N·m
	Charge hose (12) steering nut	M12 x 16.0 mm M 12 x 1.7 mm 15.0 to 17.0 N·m
	Delivery hose (14) steering nut Controller side	M12 x 16.0 mm M 12 x 1.7 mm 15.0 to 17.0 N·m
	Delivery hose (14) and hose (14)P side	M12 x 16.0 mm M 12 x 1.7 mm

- (1) Accelerator Wire (2) Fuel Sensor Power
(3) Grounding Wire (4) 1P Connector
(5) PPS Indicator Relay (6) Steering Controller
(7) Steering Pillar (8) Hose Joint (RT Port)
(9) Delivery Hose LH (10) Hose Joint (L/T Port)
(11) Delivery Hose RH (12) Charge Hose
(13) Hose Joint (L/T Port)
(14) Delivery Hose
(15) Hose Joint (RT Port)
- (16) Hose from Bottom Side
P: Front Side
R: Rear Side

continued

Panel Under Frame

1. Remove the fuel cover (2).
2. Remove the screws (3) and nuts (4), and pull up the panel under frame (7).

(When reassembling)

- When reassembling the panel under frame, tighten the two nuts (4) to insulation rubber feet.

- (1) Panel Under Frame (2) Screw
(3) Screw (4) Nut

continued



Kubota Stv40 Manual

Ensheng Dong



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