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refers to the external corrosion of piping and vessels that occurs underneath externally clad jacketed insulation as a result of the penetration of water By its very nature CUI tends to remain undetected until the insulation and cladding jacketing is removed to allow inspection or when leaks occur CUI is a common problem shared by the refining petrochemical power industrial onshore and offshore industries In the first edition of this book published in 2008 the EFC Working Parties WP13 and WP15 engaged together to provide guidelines on managing CUI with contributions from a number of European refining petrochemical and offshore companies The guidelines are intended for use on all plants and installation that contain insulated vessels piping and equipment The quidelines cover a risk based inspection methodology for CUI inspection techniques and recommended best practice for mitigating CUI including design of plant and equipment coatings and the use of thermal spray techniques types of insulation cladding jacketing materials and protection guards The guidelines also include case studies The original document first published in 2008 was very successful and provided an important resource in the continuing battle to mitigate CUI Many members of the EFC corrosion community requested an update and this has taken between 18 24 months to do so Hopefully this revised document will continue to serve the community providing a practical source of information on how to monitor and manage insulated systems Revised and fully updated technical guidance on managing CUI provided by EFC Working Parties WP13 and WP 15 Contributions from a number of European refining petrochemical and offshore companies Extensive appendices that provide additional practical guidance on the implementation of corrosion under insulation best practice collected practical expertise and case studies Index of Specifications and Standards, 2005 Military Standardization Handbook on Materials Joining, 1986 Welding Handbook: Welding processes American Welding Society, 1987 **Department Of Defense Index of Specifications and** Standards Numerical Listing Part II September 2005, Department Of Defense Index of Specifications and Standards Alphabetical Listing Part I July 2005, Welding Journal, 2009 Report ,1964 Catalog of American national standards. **1994** ,1994 Department Of Defense Index of Specifications and Standards Federal Supply Class Listing (FSC) Part III July 2005, Welding Design & Fabrication ,1978 *Index and Directory of U.S.* Industry Standards, 1987

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