

JANUARY 28, 2024

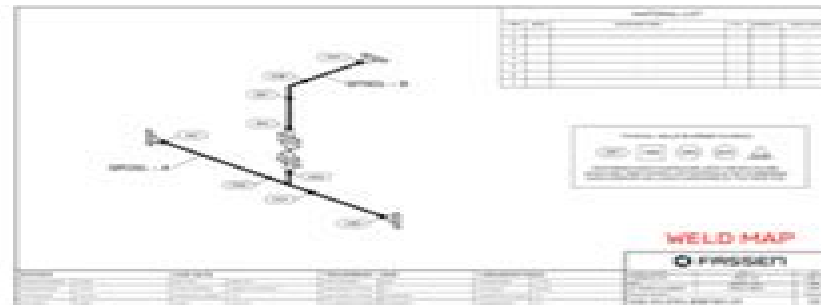
5 MINUTE

# WHAT IS WELD MAPPING?

## HOW WELD MAPS & WELD LOGS WORK TOGETHER

### WELD MAP

A weld map is a version of the drawing used to number each of the welds or joints contained within it. The process of numbering or annotating each weld's location is what turns the standard drawing into a map. See the weld map example below; this example includes nine welds and two segments or piping spools. You can find these nine welds documented on the weld log in the example later in the article.



Typical Weld Map Example

The weld map is the foundational document for creating a weld log. The numbered joints on a weld map correspond to the numbered rows of the weld log. Using both documents in tandem provides the most value. The benefit of the weld map is that it creates the weld's visual position on the map. The advantage of the weld log is that it documents the who, what, when, and how of the weld.

In some limited cases, weld details are included on the map, and no separate log is generated. In these situations, the project requirements are minimal and may only require one or two properties to be associated with the weld. In these cases, there may be a small table applied directly to the weld map, often in the area of the bill of materials. Embedding the log on the map can create a confusing situation for terminology, but this is still referred to as the weld map. This situation primarily exists in pipe spool fab shops or some structural shops. The disadvantage of this convenience is the ability to effectively track the progress of welds and maintain the cleanliness of documentation used to turnover to the client. In most cases, many data fields must be documented, which requires the standard two-document, "map + log" approach.

The styles of annotations used for the weld numbering can vary between companies. Most situations involving manual mapping utilize common shapes found on drawing standards, the hexagon, circle, or square being the most common. The weld number annotation style must also consider what shapes have already been utilized by the drawing to communicate item numbers and other such things. It is advisable to follow a company standard that helps the project team distinguish between weld numbers and item numbers. Welding codes do not specify the shape of the annotation used in weld mapping. In some cases, a company's past practices, quality manuals, or client specifications may designate what is used.



# Guide For Weld Mapping

**N Colangelo**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Guide For Weld Mapping:**

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