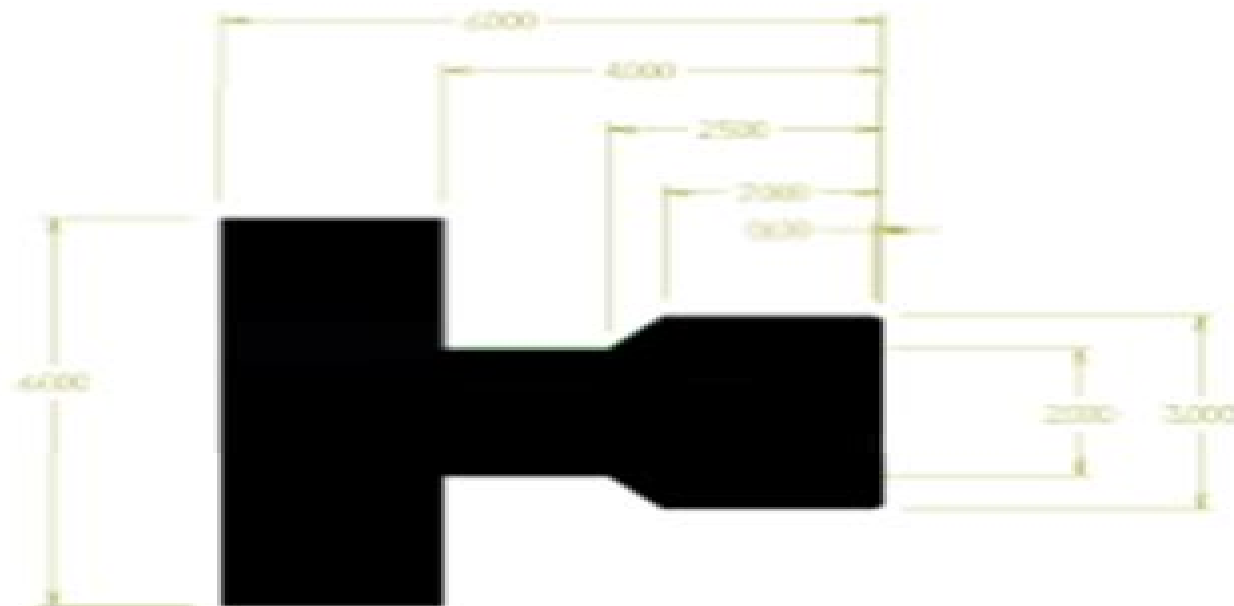


### G71 Rough Pocket Turning Cycle Program Example For FANUC Series Controls

The following program is an example of the G71 rough turning cycle. This cycle will work on a part that has a steadily increasing or decreasing diameter(s) with a pocket.

Please note that the G71 Pocket Cycle may require the Multiple Repetitive Canned Cycles II option, depending on the machine control configuration.

In this example we will utilize the G71 rough turning cycle to produce a 3.0" diameter turn that is 2.0" long and has 2.0" diameter pocket that is 2.0" long from a 6" diameter workpiece. Consider the drawing below:



# Hardinge Fanuc Training Manuals

**N Noddings**



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**Machinery Buyers' Guide** ,2003      Thomas Register of American Manufacturers ,2003 Vols for 1970 71 includes manufacturers catalogs      **Manufacturing Engineering** ,2009      November 2022 - Surplus Record Machinery & Equipment Directory Surplus Record,2022-11-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2022 issue Vol 99 No 11      October 2022 - Surplus Record Machinery & Equipment Directory Surplus Record,2022-10-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 100 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD October 2022 issue Vol 99 No 10      **Precision Toolmaker** ,1988      **September 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record,2022-09-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD September 2022 issue Vol 99 No 9

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