1. Fluid Intake Tube
2. Filter Spacer
3. Internal Fluid Filter
4. Washer-Head Screw
5. Governor Pressure Tube
6. Governor Feed Tube

Fig. 1, AT Series Transmission Filter

11. Submerge a new oil pan gasket in transmission fluid for five minutes. Then place the gasket on the pan; do not use any substance as a gasket retainer.

IMPORTANT: Do not use gasket-sealing compounds any place inside of the transmission or where they might be washed into the transmission. Also, nonsoluble vegetable-based cooking compounds or fibrous grease must not be used inside of the transmission.

12. Install the oil pan and gasket.

    12.1 Guide the pan and gasket carefully into place. Guard against dirt or foreign material entering the pan. Retain the pan with four 5/16—18 washer-head screws, installed by hand in the corners of the pan.

    12.2 Install the remaining washer-head screws by hand, carefully threading each through the gasket and into the transmission. Bottom all of the screws before tightening any of them.

    12.3 Tighten all of the screws evenly, 10 to 15 lbf·ft (14 to 20 N·m). Check the gasket fit while the screws are being tightened.

IMPORTANT: The oil pan bolts must maintain a minimum torque of 60 lbf·in (680 N·cm) after the oil pan gasket has taken a set.

13. Install the fill tube at the side of the pan. Tighten the tube fitting 90 to 100 lbf·ft (122 to 136 N·m).

14. Install the drain plug and gasket, and tighten the plug 15 to 20 lbf·ft (20 to 27 N·m).

15. Replace the external (auxiliary) fluid filter.

16. Clean the area around the fill tube and remove the dipstick. Using a clean funnel in the fill tube, add transmission fluid. See Table 1 for approved transmission lubricants, and Table 2 for lubricant capacities.

Approved Transmission Lubricants	
Lubricant Type	Temperature
Dexron III ATF	−25° to +120°F (−32° to +49°C)
TranSynd Synthetic ATF	−25° to +120°F (−32° to +49°C)

Table 1, Approved Transmission Lubricants

Lubricant Capacities, AT1000/2000/2400/MD Series Transmissions	
Model	Refill Capacity—quarts (liters)
AT—542	16.0 (16.1)
AT—545	21.0 (19.9)
1000/2000/2400 Standard Sump	10.6 (10)
1000/2000/2400 Shallow Sump	7.4 (7)
MD—3060P MD—3060PR	17.5 (16.5)

Table 2, Lubricant Capacities, AT1000/2000/2400/MD Series Transmissions

17. Check and adjust the fluid level using the procedure under "Transmission Fluid Level Checking."

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