

# General Specifications

## Model MC43 Pneumatic Indicating Controller

MC40 series

GS 02M04B01-00E

The Model MC43 Pneumatic Indicating Controller, designed for field mounting, satisfies industry's need for an economical, dependable means of automatically controlling on-line variables where no permanent record is required. Highly reliable, it measures and controls important process variables such as temperature, pressure and liquid level. A variety of measuring elements for specific process variables can be built into its housing along with the control mechanism, making the Model MC43 a low cost, compact, stand-alone instrument which can both indicate process variables and control them at desired setpoints. The controller's case is weatherproof and dustproof offering excellent durability, and the indicating pointer and the setting index are visible even from a distance. Thus the MC43 is highly suitable for mounting outdoors or in the field.

### ■ STANDARD SPECIFICATIONS

#### Measuring Range Limits:

Temperature: -25°C to 500°C (-13 to 932°F),  
Gauge pressure: Full vacuum to 42 MPa (420 kgf/cm<sup>2</sup>),  
Absolute pressure: 0 to 241 kPa (1800 mmHg) absolute.

#### Measuring Elements:

Refer to page 3 and 4.

#### Output Signal:

With proportion: 20 to 100 kPa, 0.2 to 1.0 kgf/cm<sup>2</sup> or bar, or 3 to 15 psi, whichever specified.  
On - off and differential gap: 0 kPa or air supply.

#### Output Gauge:

0 to 200 kPa, 0 to 2 kgf/cm<sup>2</sup> or bar, or 0 to 30 psi.

#### Air Supply:

140 kPa, 1.4 kgf/cm<sup>2</sup> or bar, or 20 psi, whichever specified.

#### Air Consumption:

0.5 m<sup>3</sup>/h at 0°C, 101.3 kPa (1.013 kgf/cm<sup>2</sup>) absolute (0.3 scfm).

#### Control Modes:

On-off, proportional (P), proportional plus derivative (P+D), proportional plus integral (P+I), proportional plus integral plus derivative (P+I+D), differential gap, batch plus proportional plus integral (BATCH+P+I).  
Proportional band: 4 to 400%, direct or reverse.  
Integral time: 0.01 to 50 minutes.  
Derivative time: 0.05 to 50 minutes.  
Differential gap: 2 to 100%.

#### Indicating and Setting Scale:

Effective nominal length 156 mm (6 inches). Black divisions and letters on white background.



#### Indicator Accuracy:

Temperature T1A, T3B elements:  $\pm 0.5\%$  span or  $\pm 0.5^\circ\text{C}$ , whichever is greater.  
Pressure P31, P311, P42, 51, 52 elements:  
 $\pm 0.5\%$  span.  
Pressure P32, 72 elements:  $\pm 0.75\%$  span.

#### Printers:

Fluorescent red.

#### Set Point:

Local (manual) set, standard. Remote (pneumatic) set, optional. In local set version internal set point knob is accessible by opening hinged door.

#### Door and Case:

Aluminum alloy, finished with polyurethane paint.  
Light grayish green (Munsell 2.5GY5.0/1.0).

#### Degree of Protection:

IP53, NEMA 3.

#### Operating Temperature Range:

-30 to +60°C (-20 to +140°F).

#### Mounting:

Surface, flush panel and 2-inch pipe.

#### Connections:

In bottom of case.

Air: Tapped for JIS R1/4 or 1/4 NPT male.  
Pressure and vacuum: JIS Rc1/4 or 1/4 NPT female up to 140 kgf/cm<sup>2</sup> or bar, 13.7 MPa, 2000 psi, JIS R1/2 or 1/2 NPT male up to 420 kgf/cm<sup>2</sup> or bar, 42 MPa, 6000 psi.

#### Approximate Weight:

7.5 kg (17 lb)  
... MC43-A5C-N\* A (excluding elements and bracket).

# Mc43 Pneumatic Controller Manual

**American Society of Tool and  
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*Power and the Engineer* ,1943      **Power** ,1943      **Engineering** ,1957      Brown Rectangular Case Dual Or Interlocked Pneumatic Controller and Duplex Pneumatic Controller Brown Instrument Company,1947 Presents instructions on the installation of the Brown rectangular case air controller including sections on the Air O Line controller and Full Throttler controller for the measurement and control of pressure temperature flow or liquid level Also covers the operation of the Brown On Off controller      Pneumatic Controls Manual for United Association Journeymen and Apprentices ,1997

*Pneumatic Control Rack Assemblies. Part No. 1541590 and 1503255. Operation and Service Manual* LOCKHEED MISSILES AND SPACE CO INC SUNNYVALE CA.,1963      Electrical Control of Pneumatic Systems ,1998      **Optimum Settings on a Pneumatic Controller** Roger Emil Hudrlik,1954      Electrical Control of Pneumatic Systems. Student's Manual Lab-Volt (Québec) Ltd,1998      *Pneumatic Theory* ,1976      Pneumatic Controls for Industrial Application American Society of Tool and Manufacturing Engineers,1965      **Johnson Controls Training Manual** Johnson Controls, Inc,198?

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## **Table of Contents Mc43 Pneumatic Controller Manual**

1. Understanding the eBook Mc43 Pneumatic Controller Manual
  - The Rise of Digital Reading Mc43 Pneumatic Controller Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mc43 Pneumatic Controller Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mc43 Pneumatic Controller Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mc43 Pneumatic Controller Manual
  - Personalized Recommendations
  - Mc43 Pneumatic Controller Manual User Reviews and Ratings
  - Mc43 Pneumatic Controller Manual and Bestseller Lists
5. Accessing Mc43 Pneumatic Controller Manual Free and Paid eBooks
  - Mc43 Pneumatic Controller Manual Public Domain eBooks
  - Mc43 Pneumatic Controller Manual eBook Subscription Services

- Mc43 Pneumatic Controller Manual Budget-Friendly Options
- 6. Navigating Mc43 Pneumatic Controller Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mc43 Pneumatic Controller Manual Compatibility with Devices
  - Mc43 Pneumatic Controller Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mc43 Pneumatic Controller Manual
  - Highlighting and Note-Taking Mc43 Pneumatic Controller Manual
  - Interactive Elements Mc43 Pneumatic Controller Manual
- 8. Staying Engaged with Mc43 Pneumatic Controller Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mc43 Pneumatic Controller Manual
- 9. Balancing eBooks and Physical Books Mc43 Pneumatic Controller Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mc43 Pneumatic Controller Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mc43 Pneumatic Controller Manual
  - Setting Reading Goals Mc43 Pneumatic Controller Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mc43 Pneumatic Controller Manual
  - Fact-Checking eBook Content of Mc43 Pneumatic Controller Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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