Mufflers and Exhaust Pipes

AKSTE

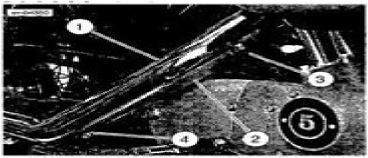
See Figure 4-70. Vahicles with mid controls are equipped with an extra heat shield (2) on the rear exhaust pipe.

- See Figure 4-69. Remove heat shields:
 - Vehicles with mid controls: ramove worm drive clamps (13) from heat shield (12) completely. Remove bottom heat shield.
 - All vehicles: open worm drive clamps (15) and remove exhaust pipe head shields (11, 12).
 - California, HDI, England and Japan models: open worm drive clamps (15) and remove multier heat shields (14).
- Unplug O2 sensor connectors (30). Front connector [138] is mounted on left front frame downtube. Rear connector [137] is attached to the ECM caddy on the left side of the vehicle.
- Remove nuts (10) from front and rear cylinder head exhaust stude.
- Remove flanged boits (16) securing front and rear muttlers (1, 2) to muffler interconnect bracket (5).
- Loosen Torca muttler clamp assemblies (6) on front and rear muttlers. Remove muttlers. Discard muttler interconnect gaskets (19).
- Remove and discard Torca clamp assembles; they are one time usage only.

MOSTE

New Torce multier clamps have eliminated the need for silicone or graphite tape during assembly. To maintain sealing integrity of multier clamps and prevent the possibility of leakage, Harley-Davidson recommends that torce multier clamp assemblies be discarded and replaced each time they are removed.

- Remove nut (22) and screw (23) from exhaust pipe clamp (20). Separate exhaust pipe clamp from clamp bracket (21).
- Remove front and rear exhaust pipes (3, 4). Slide exhaust pipe clamp off rear exhaust pipe.
- Remove exhaust port gasket (7), retaining ring (8) and exhaust pipe flange (9) from each exhaust pipe. Discard gasket.
- Remove C2 sensor assemblies (27, 28) from front and rear exhaust pipes. Discard gaskets (29). See 4.13 OXYGEN SENSOR.



- 1. Top heat shield
- 2. Bottom heat shield
- 3. Upper worm drive clamp
- 4. Lower worm drive clamp

Figure 4-70. Rear Exhaust Pipe Heat Shields: Vehicles with Mid Controls

Muffler Interconnect Bracket

- See Figure 4-71. Remove screw (6), washer (5) and exhaust pipe clamp bracket (4). Remove two screws (2, 3). Remove sprocket cover (1).
- See Figure 4-72. Remove rear brake rod (1) at bell crank.
 (2).
- See Figure 4-69. Remove three screws (17) and washers (18) securing multier interconnect bracket (5) to engine crankcase. Remove multier interconnect bracket.

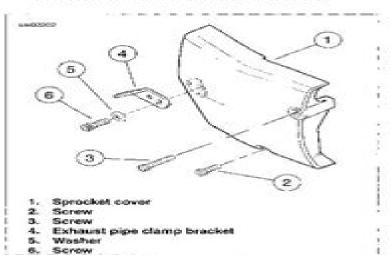


Figure 4-71. Sprocket Cover

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ML Morrison

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