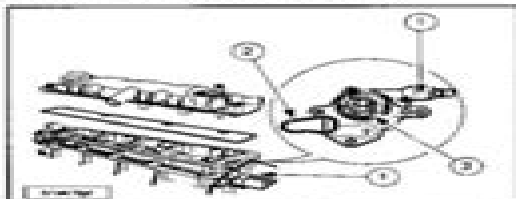


Apretar el tornillo (2) a 4,3 daN.m.



NOTA.- Aceitar las juntas tóricas antes de montarlas.

Poner:

- Una junta nueva (2).
- Una junta nueva (3).
- La bomba de vacío (1).

Apretar:

- Los 2 tornillos: a 2,0 daN.m.
- La tuerca a 2,0 daN.m.

Poner la tapa de balancines equipada con junta nueva.

Aproximar los tornillos.

Apretar progresivamente y en espiral los tornillos de la tapa balancines empezando por el interior.

Apretar los tornillos de la tapa balancines a 1 daN.m.

Girar el cigüeñal, en 1/4 de vuelta en el sentido de giro.

Contrar el volante motor, utilizar la varilla de contraje 0158-Y.

Poner el piñón del árbol de levas.

Reglar el entre-hierro del captador referencia cilindro.

Quitar el soporte motor superior derecho.

Montar la correa de distribución.

Continuar las operaciones de reposición en el orden inverso a las de extracción.

LUBRIFICACIÓN

Consideraciones generales

DENOMINACIÓN	DIESEL
Tipo homologación motor	RH-Y
Código del motor	DV15TC
Capacidad del cárter de aceite en dm ³ con succión del filtro de aceite	4,50
Capacidad en dm ³ entre mini y maxi alforador manual	1,40

NOTA.- En todos los casos, comprobar el nivel y completarlo si fuese necesario.

Control de la presión de aceite

PRESIÓN MINIMA (bares) A 110° C	TORQUE DE APRIQUE (N.m.)
Control 1 a 1000 r.p.m.	2
Control 2 a 2000 r.p.m.	2,5
Control 3 a 3000 r.p.m.	3,7
Control 4 a 4000 r.p.m.	4

NOTA.- El control de la presión de aceite se realiza con el motor caliente después de haber comprobado el nivel de aceite.

Quitar la pantalla de debajo del grupo motopropulsor. (según equipamiento).

Poner un depósito de vaciado de aceite bajo el motor.

Quitar el filtro de aceite.

Montar:

- El oil 1503-H en lugar del filtro de aceite.
- El conjunto de manómetro con flexo en el racor del colector para control y presiones y depresiones 1503-Z2.

Poner el motor en marcha.

Anotar las presiones.

Desmontar el utillaje en el orden inverso del montaje.

Poner:

- Un filtro de aceite nuevo.
- La pantalla bajo el grupo motopropulsor, (según equipamiento).

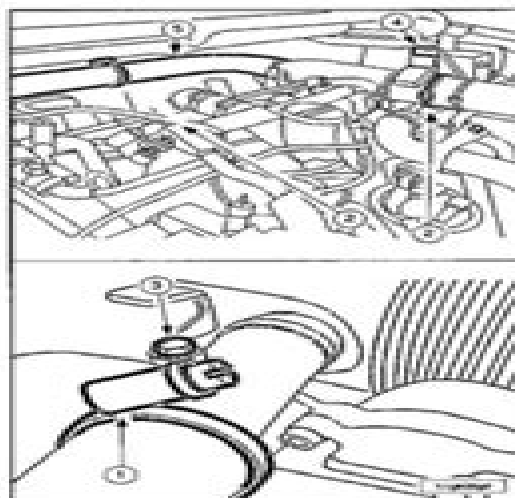
Efectuar el nivel de aceite motor.

REFRIGERACIÓN

Vaciado, llenado y purga del circuito

NOTA.- La operación de vaciado se efectúa en frío.

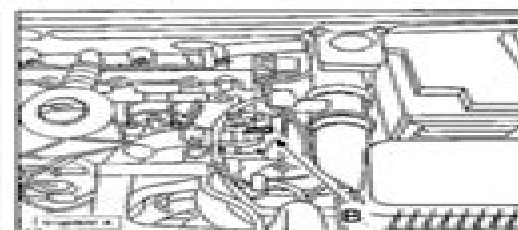
Quitar el tapón de la caja de desagüado, con precaución.



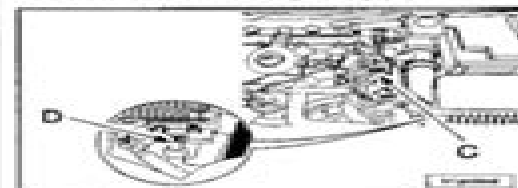
Quitar:

- Las abrazaderas (1) y (2).
- El tornillo (3).
- Desconectar el conector (4).
- Desmontar el conducto de admisión (5).

NOTA.- Poner un depósito de vaciado debajo del radiador para permitir vaciar de manera limpia el circuito.



Abir los tornillos de purga (A) y (B).



Abir los tornillos de purga (C) y (D).
Desconectar el manguito inferior del radiador (emplazar las pinzas 0165).

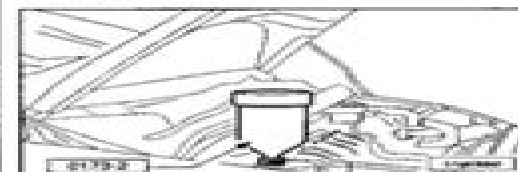


Vaciar el motor quitando el tapón (1).

Cerrar los tornillos de purga.

Antes de cualquier operación de llenado, enjuagar el circuito de refrigeración con agua limpia.

NOTA.- Comprobar la estanqueidad del circuito de refrigeración.



Montar en el orificio de llenado el cilindro de carga 0173-2.

Abir los tornillos de purga.

Llenar lentamente el circuito con líquido refrigerante.

Cerrar los tornillos de purga cuando el líquido salga sin burbujas de aire.

El cilindro de carga debe estar siempre lleno hasta la marca 1 litro(s) para realizar un purgado correcto del aerotermo.

Arrancar el motor.

Mantener el régimen de 1500 a 2000 r.p.m.

Manual Mantencion Peugeot 307

Martynnn Randall



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