

15. MANIFOLDS

TO REMOVE AND DISMANTLE

- (1) Remove the air cleaner and disconnect the choke control wire and the accelerator linkage at the carburettor.
- (2) Disconnect the vacuum control tube at the carburettor and distributor.
- (3) Disconnect the fuel line at the carburettor and remove the carburettor.
- (4) Disconnect the exhaust pipe from the exhaust manifold.
- (5) Remove the nuts and conical washers securing the inlet and exhaust manifold assembly to the cylinder head. Remove the assembly.
- (6) Undo the three bolts holding the two manifolds together and separate the manifolds. Discard the gasket.

TO CHECK MANIFOLDS

- (1) Clean manifolds in solvent and dry out.

- (2) Check mating surfaces with straight edge and examine manifolds for cracks and distortion.

- (3) Check that heat control valve turns freely on its shaft. If frozen in manifold immerse in a suitable solvent and work back and forth until free operation obtains.

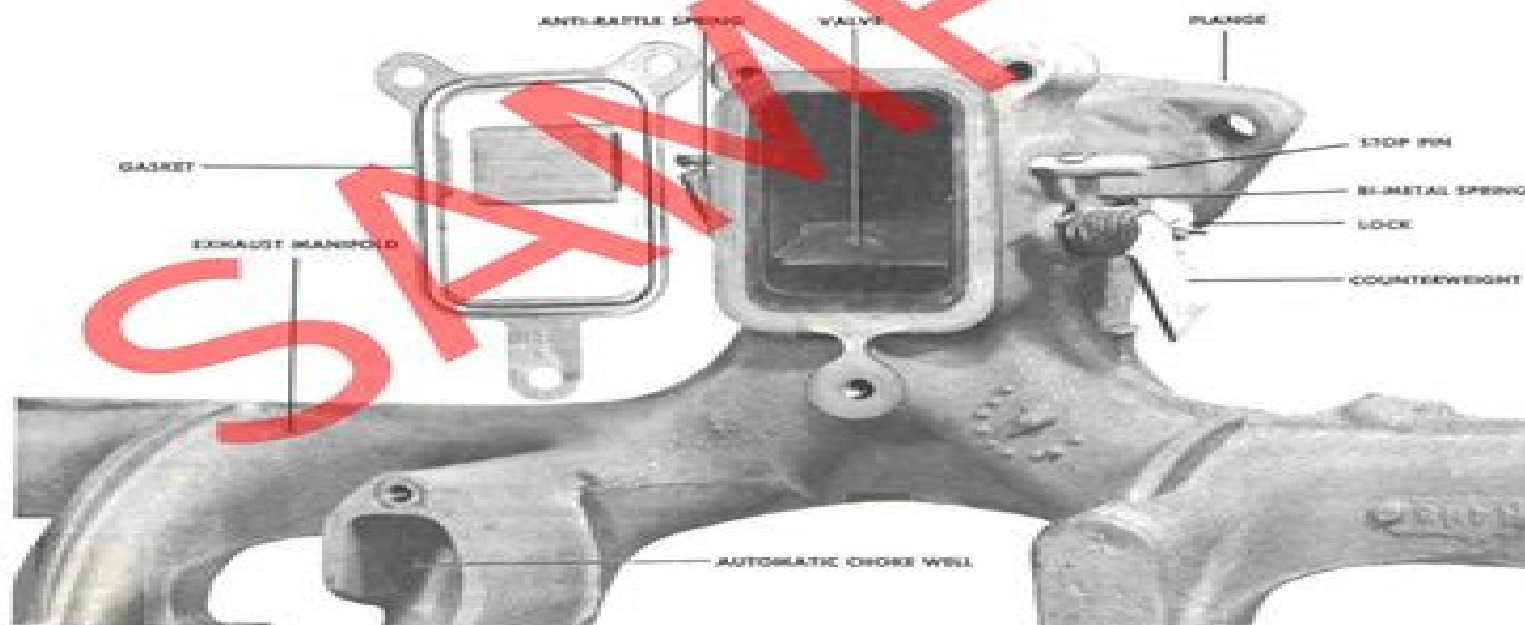
TO REASSEMBLE AND INSTALL

- (1) Use a new gasket and assemble the inlet manifold onto the exhaust manifold. But do not tighten the three bolts.

- (2) Also using a new manifold assembly to cylinder head gasket position the assembly and install the brass washers and special nuts on the end upper manifold studs.

- (3) Install the triangular washers and nuts on the following studs. Front end and rear end lower studs and upper and lower exhaust manifold studs on No 2 and No 5 cylinders.

These six triangular washers should be positioned



Exhaust Manifold Heat Control Valve.

Manual Motor 225

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