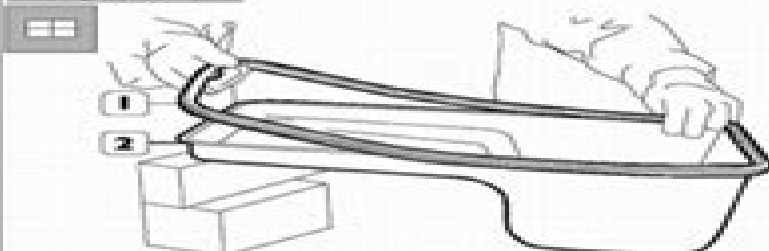


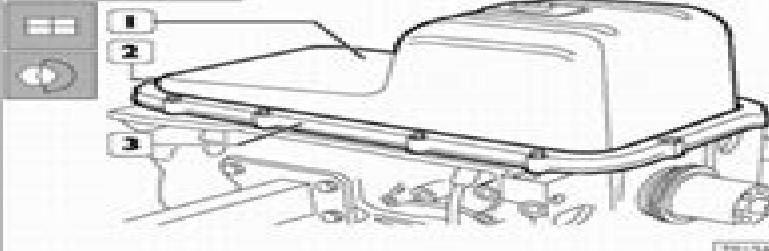
Figure 163



- Provide for new gasket replacement (1) of the oil pan (2).

! The pictures illustrating the pan and of the nose pipe may not correspond to the ones of your model. However the procedures described are applicable anyway.

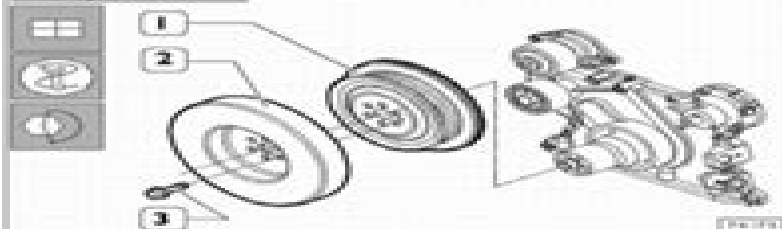
Figure 164



- Assemble oil pan (1), apply the plate over it (2). Tighten the screws (3) and lock them to the prescribed couple.

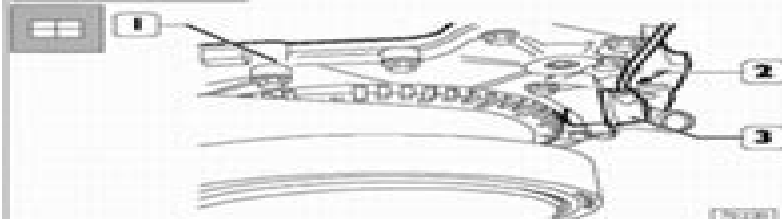
! Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

Figure 165



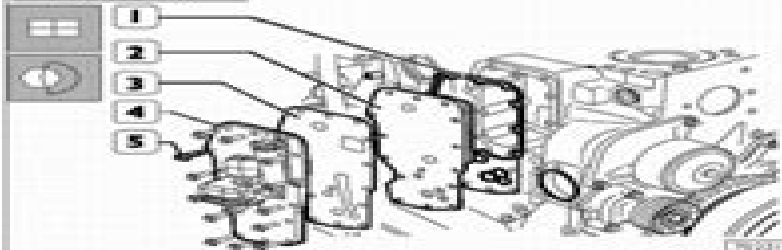
- Assemble the pulley (1) and the dumping flywheel (2) to the driving shaft.
- Tighten the fixing screws (3) and clamp them to the couple $68 \pm 7 \text{ Nm}$.

Figure 166



- Fit a new sealing ring on the speed sensor (3) (if fitted).
- Fit the speed sensor (3) on the front cover (1) and tighten the screw (2) to the specified torque (if fitted).

Figure 167



- Assemble the following elements to the block: new gasket (1), heat exchanger (2), new gasket (3), oil filter bearing (4). Tighten the screws (5) and lock them to the prescribed couple.

! Before assembly, always check that the threads of the ports and of the screws have no evidence of tear and wear nor dirt.

Manual Motor 445t

Sabine Zange



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