

# HOMELITE

THE FISHER-PIERCE CO., INC.  
Engine Division  
1149 Hingham Street  
Rockland, Mass. 02370

| Year Produced                                                                 | Model                            |
|-------------------------------------------------------------------------------|----------------------------------|
| 1962 .....                                                                    | 460A1, 460A2                     |
| 1963 .....                                                                    | 460A1B, 460A2B                   |
| 1964 .....                                                                    | 460A1B, 460A2B<br>460A1C, 460A2C |
| 1965 .....                                                                    | 460A1D, 460A2D<br>460A1E, 460A2E |
| 1966 & 1967 .....                                                             | 460A1E, 460A2E                   |
| NOTE: Model A1 is equipped for 15-inch transom; Model A2 for 20-inch transom. |                                  |

## CONDENSED SERVICE DATA

### TUNE-UP

|                                             |              |
|---------------------------------------------|--------------|
| Rp @ rpm .....                              | 35 @ 3500    |
| Bore—Inches .....                           | 2.750        |
| Stroke—Inches .....                         | 2.30         |
| Number of Cylinders .....                   | 4            |
| Compression Ratio .....                     | 8:1          |
| Compression Pressure @ Cranking Speed ..... | 110 Lb. Min. |
| Displacement—Cu. In. ....                   | 58.4         |
| Spark Plug                                  |              |
| Champion .....                              | 16           |
| AC .....                                    | 43           |
| Auto-Lite .....                             | A3           |
| Electrode Gap .....                         | 0.025        |
| Distributor Point Gap .....                 | 0.025        |
| Distributor Timing .....                    | 9° BTC       |
| Carburetor Mixture .....                    | Full Open    |
| Carburetor Adjustment .....                 | See Test     |
| Firing Order .....                          | 1-3-4-2      |
| Intake Valve Clearance (Cold) .....         | 0.012-0.014  |
| Exhaust Valve Clearance (Cold) .....        | 0.015-0.017  |

### SIZE—CLEARANCES

|                                                |               |
|------------------------------------------------|---------------|
| Piston Rings                                   |               |
| Compression Ring Side Clearance .....          | 0.0015-0.004  |
| Oil Ring Side Clearance .....                  | 0.0000-0.0065 |
| Compression Ring End Gap .....                 | 0.012-0.014   |
| Oil Ring End Gap .....                         | 0.016-0.038   |
| Piston Skirt Clearance .....                   | 0.0033-0.0047 |
| Piston Pin Diameter .....                      | 0.6250-0.6252 |
| Piston Pin Diameter Clearance in Bushing ..... | 0.0005-0.001  |
| Wear Limit .....                               | 0.002         |
| Crankshaft Bearing Diameters                   |               |
| Upper Main Bearing .....                       | 1.491-1.500   |
| Other Main Bearings .....                      | 1.374-1.375   |
| Crankpin .....                                 | 1.374-1.375   |
| Crankshaft Bearing Clearances                  |               |
| Crankshaft Bearing Diameter .....              | 0.0005-0.002  |
| Crankshaft Bearing Clearance .....             | 0.0025-0.0140 |
| Crankshaft Bearing Clearance .....             | 0.0025-0.0035 |
| Intake Valve Stem Diameter .....               | 0.3135-0.3140 |
| Exhaust Valve Stem Diameter .....              | 0.3130-0.3135 |
| Valve Face & Seat Angle—                       |               |
| Exhaust, All Models .....                      | 45°           |
| Inlet                                          |               |
| 460A1E and 460A2E .....                        | 30°           |
| All Earlier Models .....                       | 45°           |

## TIGHTENING TORQUES

(All Values in Inch-Pounds Unless Noted)

### POWER HEAD

|                                          |              |
|------------------------------------------|--------------|
| Head Drive Shaft Nut .....               | 300          |
| Camshaft Bearing Screws .....            | 100          |
| Camshaft Cover Nuts .....                | 90           |
| Camshaft Cover Studs .....               | 100          |
| Camshaft Gear Nut .....                  | 140          |
| Carburetor Air Horn Screws .....         | 50           |
| Carburetor Mounting Flange Screws .....  | 140          |
| Connecting Rod Screws .....              | 300          |
| Exhaust Elbow Screws .....               | 140          |
| Flywheel Nut .....                       | 175 Ft.-Lbs. |
| Lifting Bracket Screw .....              | 250          |
| Locating Stud Nut .....                  | 150          |
| Main Bearing Cap Nuts .....              | 300          |
| Main Bearing Cap Screws .....            | 85           |
| Main Bearing Studs .....                 | 140          |
| Manifold Mounting Bolts .....            | 275          |
| Oil Filter Adapter Screws .....          | 80           |
| Oil Pan Baffle Screws .....              | 140          |
| Oil Pan Breather Screws .....            | 90           |
| Oil Pan Clamp Nut .....                  | 45           |
| Oil Pan Mounting Screws .....            | 160          |
| Oil Pump Body Screws .....               | 90           |
| Oil Pump Mounting Screws .....           | 150          |
| Oil Seal Screws (Lower) .....            | 85           |
| Power Head Mounting Screws (Lower) ..... | 280          |
| Power Head Mounting Screws (Side) .....  | 285          |
| Spark Plug .....                         | 340          |
| Starter Bracket Mounting Screws .....    | 275          |
| Thermostat Housing Screws .....          | 50           |
| Tower Shaft Adj. Nut .....               | 120          |
| Water Jacket Screws .....                | 80           |

### LOWER UNIT

|                                   |     |
|-----------------------------------|-----|
| Gear Housing Studs .....          | 160 |
| Gear Housing Stud Nuts .....      | 275 |
| Lower Leg Mounting Screws .....   | 150 |
| Lower Shock Mount Bolts .....     | 550 |
| Pivot Pin Nut .....               | 600 |
| Shock Mount Yoke Clamp .....      | 275 |
| Transom Clamp Retaining Nut ..... | 350 |
| Upper Leg Mounting Screws .....   | 100 |
| Water Pump Mounting Screws .....  | 60  |

# Homelite All Model Workshop Service Repair Manual

**Wolfgang Guggemos**



## **Homelite All Model Workshop Service Repair Manual:**

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**Power Farming in Australia and New Zealand Technical Manual** ,1973      **Popular Science** ,1967      **The Machinist** ,1981      Railway Age ,1953      *Organic Gardening and Farming* Jerome Irving Rodale,1971      **The Waterways Journal** ,1982-04      *Fire Engineering* ,1941      **The Farmer & Stock-breeder** ,1947      **The New Farm** ,1984      *Popular Mechanics* ,1955-02 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle      Contractors' and Engineers Monthly ,1930      *Farm Journal* ,1986      Thomas Register of American Manufacturers ,2002 This basic source for identification of U S manufacturers is arranged by product in a large multi volume set Includes Products services Company profiles and Catalog file      *Repair, Maintain & Store Lawnmowers & Garden Equipment* Richard V. Nunn,1984 This do it yourself guide explains how to repair and maintain lawn mowers trimmers spreaders and outdoor hand tools and includes plans for garden sheds and basic lawn planning and maintenance      **QST.** ,1956      Public Works ,1979

## Whispering the Secrets of Language: An Mental Journey through **Homelite All Model Workshop Service Repair Manual**

In a digitally-driven earth wherever screens reign supreme and quick interaction drowns out the subtleties of language, the profound techniques and mental subtleties hidden within words often get unheard. Yet, set within the pages of **Homelite All Model Workshop Service Repair Manual** a captivating fictional prize sporting with natural feelings, lies an extraordinary journey waiting to be undertaken. Written by a skilled wordsmith, this charming opus encourages readers on an introspective trip, softly unraveling the veiled truths and profound influence resonating within the very material of every word. Within the psychological depths with this touching review, we can embark upon a genuine exploration of the book is core themes, dissect their captivating publishing style, and succumb to the effective resonance it evokes strong within the recesses of readers hearts.

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### **Table of Contents Homelite All Model Workshop Service Repair Manual**

1. Understanding the eBook Homelite All Model Workshop Service Repair Manual
  - The Rise of Digital Reading Homelite All Model Workshop Service Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Homelite All Model Workshop Service Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Homelite All Model Workshop Service Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Homelite All Model Workshop Service Repair Manual
  - Personalized Recommendations

- Homelite All Model Workshop Service Repair Manual User Reviews and Ratings
- Homelite All Model Workshop Service Repair Manual and Bestseller Lists
- 5. Accessing Homelite All Model Workshop Service Repair Manual Free and Paid eBooks
  - Homelite All Model Workshop Service Repair Manual Public Domain eBooks
  - Homelite All Model Workshop Service Repair Manual eBook Subscription Services
  - Homelite All Model Workshop Service Repair Manual Budget-Friendly Options
- 6. Navigating Homelite All Model Workshop Service Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Homelite All Model Workshop Service Repair Manual Compatibility with Devices
  - Homelite All Model Workshop Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Homelite All Model Workshop Service Repair Manual
  - Highlighting and Note-Taking Homelite All Model Workshop Service Repair Manual
  - Interactive Elements Homelite All Model Workshop Service Repair Manual
- 8. Staying Engaged with Homelite All Model Workshop Service Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Homelite All Model Workshop Service Repair Manual
- 9. Balancing eBooks and Physical Books Homelite All Model Workshop Service Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Homelite All Model Workshop Service Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Homelite All Model Workshop Service Repair Manual
  - Setting Reading Goals Homelite All Model Workshop Service Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Homelite All Model Workshop Service Repair Manual
  - Fact-Checking eBook Content of Homelite All Model Workshop Service Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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web juan tomas juan tomas is kino s older brother who provides his younger sibling with shelter wisdom and support he articulates important truths in the novel that the pearl is evil that mankind is innately selfish and greedy and that the pearl dealers are likely to

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