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- 2 OIL PUMP REPLACEMENT
- 2 SPRING SHAFT
- 2 TENSION BELT

## 8A6-42 (5U)U ENGINE

### PISTON PIN BUSHING REPLACEMENT

Figure 82 and 83

1. Fully support the connecting rod upper end in a press.
2. Press out the oil bushing, using a suitable press tool (figure 82).
3. Press the new bushing into place, using the press and press tool (figure 83). Be sure the oil holes in the bushing and connecting rod align.
4. Fit the new bushing to the piston pin, using a pin hole grinder (figure 83).

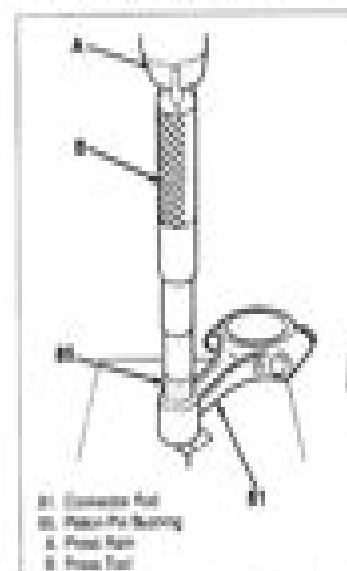


Figure 82: Removing or Installing the Piston Pin Bushing



Figure 83: Pressing the Connecting Rod Piston Pin Bushing

### VIBRATION DAMPER REPLACEMENT

Remove or Disconnect (Figure 75)

1. Battery ground cables.
2. Tension strap for fan shroud.
3. Cooling fan (2) (figure 4, 500, 505).
4. Loosen the generator adjusting plate bolt and remove the drive belt.
5. Loosen the A/C compressor drive belt tensioner and remove the drive belt. Refer to A/C CONDITIONING (500, 505).
6. Damper bolts (93).
7. Vibration damper (93).



Figure 75: Crankshaft Damper and Pulley

Install or Connect (Figure 75)

1. Vibration damper (93).
2. Lubricate the bolt (93) threads with engine oil.
3. Bolts (93).

Tighten

- Bolts (93) to 300 N·m (147 lb·ft).

4. Reinstall the drive belts.
5. Adjust the generator drive belts to push the belt 9 - 13 mm (0.354 - 0.512 in) with 98 N·m (72 lb·ft).
6. Adjust the A/C compressor drive belt tensioner to push the belt 14 - 20 mm (0.551 - 0.787 in) with 98 N·m (72 lb·ft).
7. Cooling fan (2) (figure 4, 500, 505).
8. Stay for fan shroud (figure 1, 500, 505).
9. Battery ground cables.

### OIL PUMP REPLACEMENT

Remove or Disconnect (Figure 76)

1. Oil pan.
2. Power steering pump.
3. Flywheel.
4. Flywheel housing.
5. Flare of rear stringer.
6. Oil gear 6.
7. Bolts (143).
8. Oil pump (141).

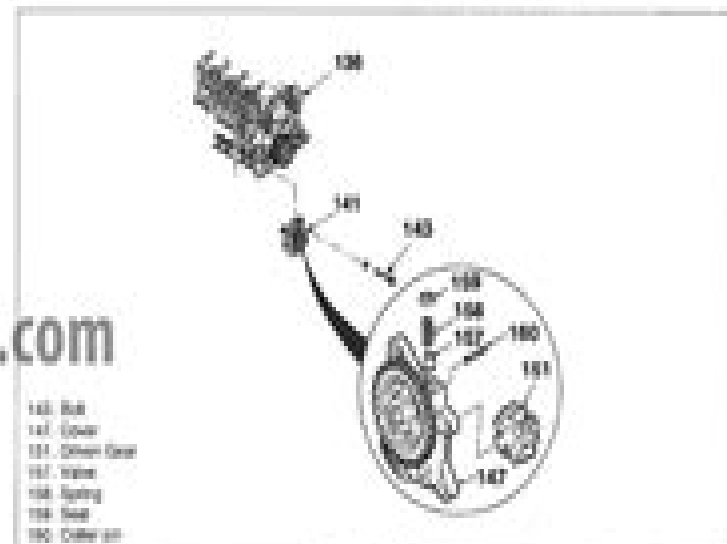


Figure 76: Oil Pump

Measure (Figure 76, 77 and 78)

- Gear teeth to cover inner wall clearance as shown in figure 76. Use a feeler gauge, as shown. The clearance must not exceed 0.17 mm (0.007 in). If excessive, replace the pump assembly.
- Cover and gear end clearance, as shown in figure 77. Use a straightedge and feeler gauge, as shown. The clearance must not exceed 0.2 mm (0.0079 in). If excessive, replace the cover and gear set.

Disconnect (Figure 76)

1. Drive (141) and driven gear (144).
2. Mount bolts (140, 142, 143, 145).

Clean

- All parts to solvent. Blow dry with compressed air.

Inspect (Figure 76)

- Gears (144), and cover (141) for pitting or wear.
- Mount bolts (145) for wear.

- Drive and driven shaft (splines) as shown in figure 76. If the diameter is less than 13.5 mm (0.531 in), replace the shaft and gear set.
- Clearance between driven shaft and housing must not exceed 0.2 mm (0.0079 in).

# Gmc W4500 Auto Manual

**General Motors Corporation. GMC  
Truck & Coach Division**



## **Gmc W4500 Auto Manual:**

**Fleet Owner** ,2006      **Public Works Manual** ,2002      **Automotive News** ,      **Maintenance Manual GMC Truck Model AT-218 Pow-R-Flo Automatic Transmission** General Motors Corporation. GMC Truck & Coach Division,1962

Covers the Pow R Flo transmission as used on 1963 GMC G series trucks 1000 1500 P PB1000 P PB1500      **Chevrolet & GMC Pick-ups Automotive Repair Manual** Ken Freund,John Harold Haynes,1990      *Maintenance Manual GMC Truck Turbo Hydra-Matic Automatic Transmission* General Motors Corporation. GMC Truck & Coach Division,1966 Covers the Turbo Hydra Matic automatic transmission used as optional equipment in models 1500 I 1500 and P1500 for 1966

*Chilton General Motors Chevy and GMC Full-Size Trucks, 1988-96* Chilton Automotive Books,1996-07 Today s technologies are a world apart from the cars of a generation ago That s why Chilton created a new breed of model specific repair manuals so comprehensive they set the standard Written in response to consumer studies they give your customers exactly what they want and need in specific automotive information Total Car Care provides the amateur mechanic with two essential ingredients In depth information on all systems from headlights to exhaust Complete easy to follow illustrated procedural directions for disassembly removal replacement and reinstallation Each volume lives up to its name with total information including Photographs and illustrations throughout Diagnostic and troubleshooting sections throughout Actual wiring and vacuum diagrams Complete electronic controls information Tune up specs and maintenance schedules Emissions controls data environmental and safety information      Chevrolet/GMC S-10 & S-15 Owners Workshop Manual David Hayden,John Harold Haynes,1985      **Chevrolet & GMC Vans Owners Workshop Manual** John Harold Haynes,P. G. Strasman,1983      Allison Fully Automatic Transmission MT Series Service Manual General Motors Corporation. GMC Truck & Coach Division,1969 Covers the 1962 to 1968 models

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