

**Measure**

Figure 70

1. Feather gage between backing plate and snap ring.
2. Clearance should be between 0.018 to 0.28 mm (0.003 to 0.004 in.)

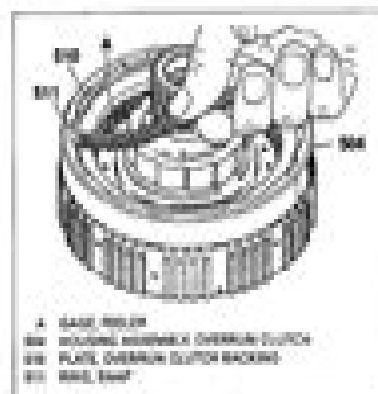


Figure 70. Measuring Overrun Clutch Plate Thrust

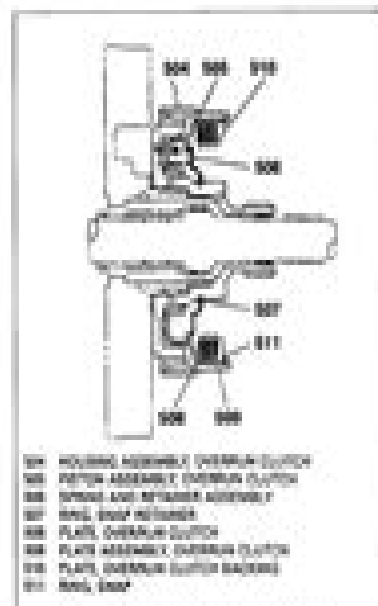


Figure 71. Overrun Clutch Assembly

**OVERDRIVE CARRIER ASSEMBLY**

Figure 74

**Measure**

1. Mount J 9001 on the rod and index it to the pinion (518). Set indicator to "0".
2. Manually rotate pinion.
3. End play is 0.025 to 0.413 mm (0.001 to 0.016 in.)



Figure 74. Measuring Overdrive Carrier Pinion Thrust

**Disassemble**

(Figures 75 and 76)

1. Snap ring (521) and retainer pinion pin (520).
- NOTE: Mark top of pinion gears and location on carrier of pins to be reinstalled in original locations.
2. Four pinion pins (515) from carrier (514).
3. Pinions (516), thrust washers (515 and 516) and roller needle bearings (517).

**Clean**

• All components.

**Inspect**

1. Pinion pocket thrust surfaces for:
  - Burns.
2. Roller clutch assembly (512).
3. Pinion assembly (516).
4. Thrust bearing assembly (515).
5. Carrier (514) for:
  - Cracks.
  - Damage.
  - Wear.

**Assemble****Important**

- Thrust bearing (515) must be installed before pinions.

1. Needle bearing (517) and pinions (516).
2. Washers (515 and 516) on pinion (516).
3. Thrust bearing (515).
4. Pinion gear assembled into carrier (514).
5. Pinion pins (515) through pinion gear (516) and carrier (514).
6. Retainer (520) and snap ring (521).

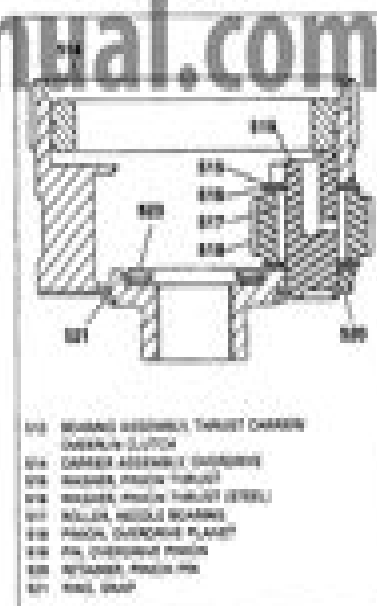


Figure 75. Overdrive Carrier Assembly

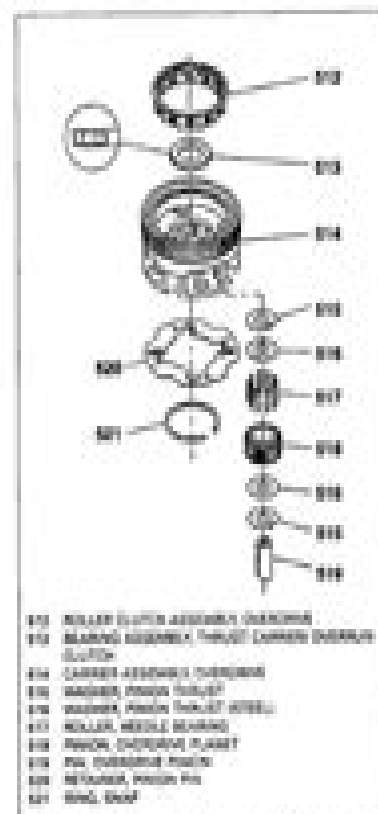


Figure 76. Overdrive Carrier Assembly

# Gmc W4500 Service Manual Repair

**GM Corporation**



## **Gmc W4500 Service Manual Repair:**

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1. Understanding the eBook Gmc W4500 Service Manual Repair
  - The Rise of Digital Reading Gmc W4500 Service Manual Repair
  - Advantages of eBooks Over Traditional Books
2. Identifying Gmc W4500 Service Manual Repair
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Gmc W4500 Service Manual Repair
  - User-Friendly Interface
4. Exploring eBook Recommendations from Gmc W4500 Service Manual Repair
  - Personalized Recommendations
  - Gmc W4500 Service Manual Repair User Reviews and Ratings
  - Gmc W4500 Service Manual Repair and Bestseller Lists
5. Accessing Gmc W4500 Service Manual Repair Free and Paid eBooks
  - Gmc W4500 Service Manual Repair Public Domain eBooks
  - Gmc W4500 Service Manual Repair eBook Subscription Services
  - Gmc W4500 Service Manual Repair Budget-Friendly Options
6. Navigating Gmc W4500 Service Manual Repair eBook Formats
  - ePub, PDF, MOBI, and More
  - Gmc W4500 Service Manual Repair Compatibility with Devices
  - Gmc W4500 Service Manual Repair Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Gmc W4500 Service Manual Repair
  - Highlighting and Note-Taking Gmc W4500 Service Manual Repair
  - Interactive Elements Gmc W4500 Service Manual Repair

8. Staying Engaged with Gmc W4500 Service Manual Repair
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Gmc W4500 Service Manual Repair
9. Balancing eBooks and Physical Books Gmc W4500 Service Manual Repair
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Gmc W4500 Service Manual Repair
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Gmc W4500 Service Manual Repair
  - Setting Reading Goals Gmc W4500 Service Manual Repair
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Gmc W4500 Service Manual Repair
  - Fact-Checking eBook Content of Gmc W4500 Service Manual Repair
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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