

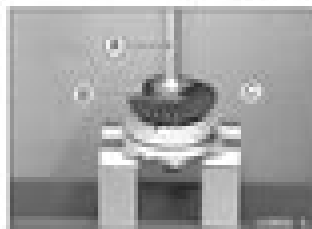
Output Bevel Gears

- Remove the output shaft (A) from the housing (B) using a press.
- Remove the output driven bevel gear from the output shaft.



Output Driven Bevel Gear Assembly

- Install the output shaft (A) to the output driven bevel gear (B).
- Press the output shaft to the housing (C) until it is bottomed.



- Replace the output shaft bearing holder nut (A) with a new one.
- Place the friction ring side of the nut to outside.
- Hold the output shaft holder (B) with a vise, and set the gear assembly (C) on the holder.

Special Tool - Output Shaft Holder, 48.6: 67001-1770

- Tighten:

Torque - Output Shaft Bearing Holder Nut: 300 N·m (30.6 kgf·m, 221 ft·lb)

Special Tool - Socket Wrench (D): 67001-1780

- Install the new oil seal so that it is flush with the housing surface.
- Apply grease to the oil seal lips.

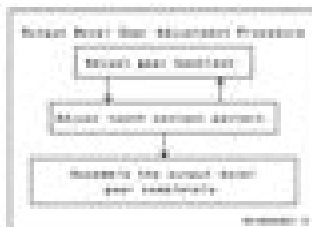


Output Bevel Gear Adjustment

The backlash and tooth contact pattern of the bevel gears must be correct to prevent the gears from making noise and being damaged.

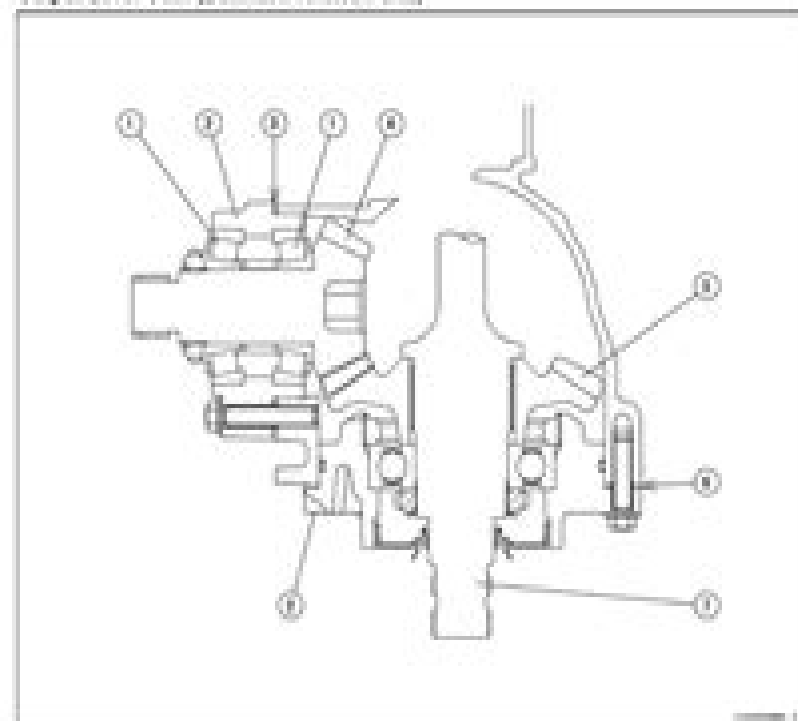
When replacing any one of the backlash-related parts, be sure to check and adjust the backlash and tooth contact. First adjust the backlash, and then tooth contact by replacing shims.

These two adjustments are of critical importance and must be carried out in the correct sequence, using the procedures shown.



Output Bevel Gears

Output Bevel Gear (Backlash-related Parts)



1. Tapered Roller Bearings

2. Bearing Housings

3. Drive Bevel Gear Shim(s)

4. Output Drive Bevel Gear

5. Output Driven Bevel Gear

6. Drive Bevel Gear Shim(s)

7. Output Shaft

Drive Bevel Gear Shim(s) for Tooth Contact Adjustment

Thickness	Part Number
0.10 mm (0.0039 in.)	62100-6702
0.20 mm (0.0079 in.)	62100-6703
0.50 mm (0.020 in.)	62100-6704
0.80 mm (0.031 in.)	62100-6705
1.0 mm (0.039 in.)	62100-6706
1.2 mm (0.047 in.)	62100-6707

Driven Bevel Gear Shim(s) for Backlash Adjustment

Thickness	Part Number
0.10 mm (0.0039 in.)	62100-6714
0.20 mm (0.0079 in.)	62100-6715
0.50 mm (0.020 in.)	62100-6716
0.80 mm (0.031 in.)	62100-6717
1.0 mm (0.039 in.)	62100-6718
1.2 mm (0.047 in.)	62100-6719

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Matthew Coombs



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Table of Contents Kawasaki Trex Manuals

1. Understanding the eBook Kawasaki Trex Manuals
 - The Rise of Digital Reading Kawasaki Trex Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Kawasaki Trex Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kawasaki Trex Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kawasaki Trex Manuals
 - Personalized Recommendations
 - Kawasaki Trex Manuals User Reviews and Ratings
 - Kawasaki Trex Manuals and Bestseller Lists

5. Accessing Kawasaki Trex Manuals Free and Paid eBooks
 - Kawasaki Trex Manuals Public Domain eBooks
 - Kawasaki Trex Manuals eBook Subscription Services
 - Kawasaki Trex Manuals Budget-Friendly Options
6. Navigating Kawasaki Trex Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Kawasaki Trex Manuals Compatibility with Devices
 - Kawasaki Trex Manuals Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kawasaki Trex Manuals
 - Highlighting and Note-Taking Kawasaki Trex Manuals
 - Interactive Elements Kawasaki Trex Manuals
8. Staying Engaged with Kawasaki Trex Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kawasaki Trex Manuals
9. Balancing eBooks and Physical Books Kawasaki Trex Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kawasaki Trex Manuals
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Kawasaki Trex Manuals
 - Setting Reading Goals Kawasaki Trex Manuals
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Kawasaki Trex Manuals
 - Fact-Checking eBook Content of Kawasaki Trex Manuals
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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