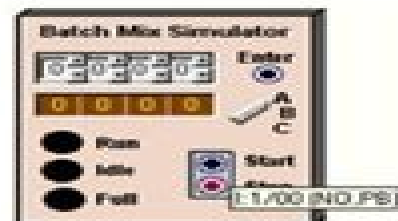


LogixPro The Batch Mix Lab Utilizing PLC Counters

Exercise #1 -- Filling the Batch Mixing Tank

From the Simulations Menu at the top of the screen, Select the Batch Mixing Simulation.



Using your knowledge of PLC counters, design a program to meet the following requirements:

- When the Start switch (I:1/0) is pressed, pump P1 will be energized and the tank will start to fill. The pulses generated by Flowmeter 1 should be used to increment a counter.
- When the count reaches a value where the tank is approximately 90% full, the pump is to be shut-off and the control panel's FULL light is to be energized.
- The filling operation is to halt immediately if the stop switch is pressed.
- While testing, utilize the "Reset Simulation" and the "Reset Timers and Counters" entries in the Simulations menu to re-start your program.

To make it a little easier to see what is happening with the counter, you might

Logixpro Solution Manual

Frank Petruzella



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