



LONG SPLICE 3-STRAND CLASS I

Class I ropes are made from any or all of the following fibers: olefin, polyester, or nylon.

Additional rope needed for splice:
length of 36 crowns x 2

STEP 1

MARRY THE ROPES

Unlay the end of each rope a minimum of 36 crowns. Lash securely with twine as shown to prevent ropes from coming apart further. Place ropes together, alternating the strands from each. Note how strands are numbered to show their relative positions throughout the long splice procedure.



STEP 2

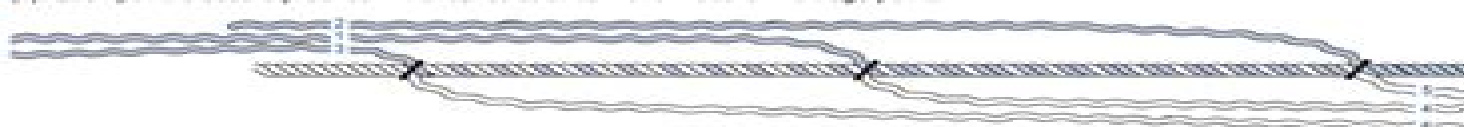
UNLAY, REPLACING STRANDS

Take lashing off one side. Unlay one strand (2) a minimum of 25 crowns and replace it with a strand from the other side (5) as it is being unlaied. Lash securely as shown to hold strands in place. Be sure to place lashing at the "marriage point" to hold strands securely.



STEP 3

Step 3 is like step 2, except in the opposite direction. One strand (6) is replaced with another (3). Each point is securely lashed. This leaves strands 1 and 4 at the "marriage point."



STEP 4

TIE OFF OPPOSING STRANDS

Remove lashings and tie each pair of opposing strands (2/5, 6/3, 1/4) with an overhand knot. Be sure knot is tied in the direction of strand twist.



STEP 5

FINAL TUCKS

Tuck each strand 4 times. These tucks should be at right angles to the direction of the twist in the rope.



STEP 6

TAPER AND FINISH SPLICE

The splice may be tapered by adding an additional 2/3- and 1/3-strand tuck at each strand junction. Now roll and pound well. Finally cut the strands off close to the rope.



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United States. Army. Signal Corps

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Table of Contents Long Splice Manual

1. Understanding the eBook Long Splice Manual
 - The Rise of Digital Reading Long Splice Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Long Splice Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Long Splice Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Long Splice Manual

- Personalized Recommendations
- Long Splice Manual User Reviews and Ratings
- Long Splice Manual and Bestseller Lists
- 5. Accessing Long Splice Manual Free and Paid eBooks
 - Long Splice Manual Public Domain eBooks
 - Long Splice Manual eBook Subscription Services
 - Long Splice Manual Budget-Friendly Options
- 6. Navigating Long Splice Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Long Splice Manual Compatibility with Devices
 - Long Splice Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Long Splice Manual
 - Highlighting and Note-Taking Long Splice Manual
 - Interactive Elements Long Splice Manual
- 8. Staying Engaged with Long Splice Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Long Splice Manual
- 9. Balancing eBooks and Physical Books Long Splice Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Long Splice Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Long Splice Manual
 - Setting Reading Goals Long Splice Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Long Splice Manual

- Fact-Checking eBook Content of Long Splice Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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