

## Productivity, performance and durability

Kemppi WeldForce™ MIG/MAG machine range provides productivity, performance and durability in welding. WeldForce™ is the reliable choice for rough field conditions; incorporating heavy-duty wire feeder and the latest welding power technology and digital control. Choose WeldForce™ on arc performance alone and you will ensure adaptability and variety of process control at the point of application. WeldForce™ is modular by design, allowing customers to choose the specification that best meets their needs. Three power source sizes (350A, 450A, and 550A) and four different feeder options guarantee customer choice by selecting the combination that best suits the application.

The new WeldForce™ wire feeders represent new levels of durability in wire feeder design and construction; using impact resistant strong, plastic casing Kemppi ensure significant reductions of wear and tear in case-materials. If you need powerful basic MIG/MAG machines with accurate parameter control or more advanced synergic MIG/MAG, WeldForce™ is the ideal welding solution.

### WeldForce™ range

- Gas-cooled: 350, 450 and 550 A
- Liquid-cooled: 350, 450 and 550 A (with a separate cooling unit)

All of the Gas- and Liquid-cooled models are also available as multi-voltage machines (230 / 400V 3ph).



- Heavy duty machines
- Reliable choice for rough field conditions
- Controls shielded from impact
- Synergic 1-knob MIG - 46 programs
- Memory channel options
- Choose the feeder specification that meets your needs:
  - on power source, on boom, on swing arm, with hanging frame, 200/300 mm spools, basic/advanced features

### Features of KWF feeders

U / WPS, 2T / 4T  
 Gas flow adjustment  
 Wire feed speed and voltage  
 displays with hold-function  
 Dynamics  
 Wire inch, Gas purge  
 Creep start  
 ON / OFF -function  
 Set-up -function  
 Crater filling, Hot Start  
 1-MIG (Synergic MIG)  
 Memory for welding parameters  
 MMA

### KWF 200/300

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### KWF 200S/300S

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### WeldForce™ – maximum arc performance

Kemppi always pays special attention to arc performance and WeldForce™ is no exception. WeldForce™ offers choices in filler material and gas programs selection, providing fine arc control and adjustment in a variety of applications and materials. WeldForce™ includes specific control selections of ignition and weld termination. Hot start, creep start and crater filling controls meet the demands of busy users and the changing workshop needs throughout the working day. WeldForce™ Synergic includes 46 Synergic programs and parameter memory selection guarantees the recording of optimum weld settings.



### Main applications

- Shipyards
- Offshore
- Heavy and medium workshops

# Kemppi Pro Inox Manual

**Siddappa N.Byrareddy**



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