

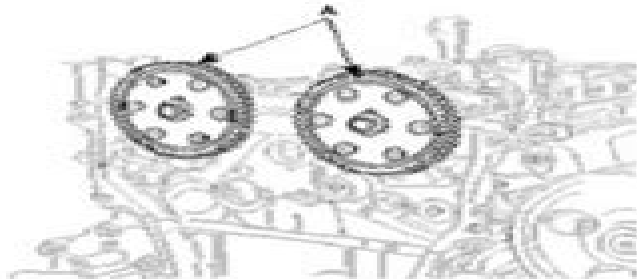
## Removal

## CYLINDER HEAD ASSEMBLY

7 Remove the timing chain.

(Refer to Timing system in this group)

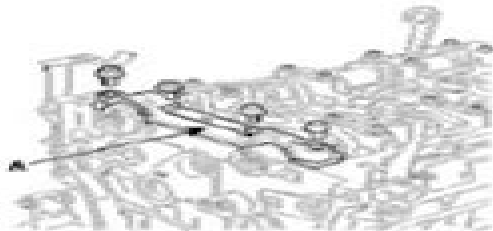
8 Remove the intake & exhaust camsprocket.



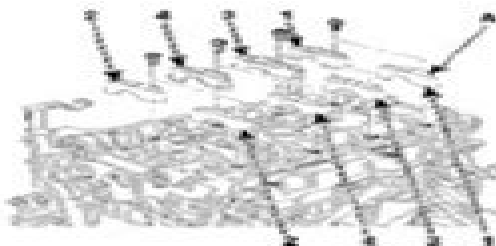
9 Remove the cam shaft.

**EXAMPLE IMAGE**

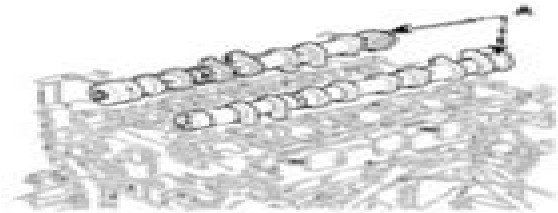
1) Remove the front cam shaft bearing cap (A).



2) Remove camshaft bearing cap (A), in the sequence shown.

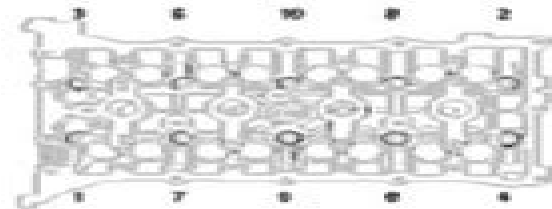


3) Remove the cam shaft (A).



10 Remove the cylinder head bolts, then remove the cylinder head.

1) Using triple square wrench, uniformly loosen and remove the 10 cylinder head bolts, in several passes, in the sequence shown. Remove the 10 cylinder head bolt and plat washers



### CAUTION

Head warpage or crack could result from removing bolts in an incorrect order.

2) Lift the cylinder head from the dowels on the cylinder block and place the cylinder head on wooden blocks on a bench.

### CAUTION

Be careful not to damage the contact surfaces of the cylinder head and cylinder block

11 Remove the cylinder head gasket

# Kubota Engine Service Manual D9

**Toyota Jidōsha Hanbai Kabushiki  
Kaisha. Export-Technical Department**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

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