

T42-0004-0004

Connect fuel shut-off cable and speed control linkage, if equipped. Install and securely tighten electrical connections to shut-off solenoid and throttle positioning solenoid, if equipped. Connect cold start switch, if equipped.

15. Bleed air from fuel system as outlined in this group. (See BLEED THE FUEL SYSTEM in this group.) Start engine, run for several minutes and check entire fuel system for leaks.

LUBRICATING SYSTEMS

Remove Lucas Fuel Injection Pump

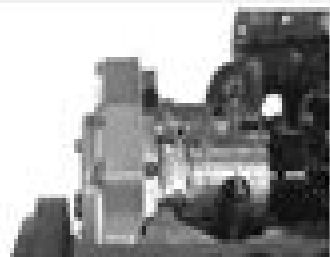
NOTE: The injection pump serial number tag (bold arrow) is located on the bottom of the pump.

IMPORTANT: Never clean clean in post cold water on a fuel injection pump while the pump is running or while it is warm. Doing so may cause seizure of internal rotating (shaft) parts.

1. Clean the fuel injection pump, lines and area around the pump with cleaning solvent or a steam cleaner.
2. Disconnect shut-off cable and speed control linkage, if equipped. Disconnect electrical connection to shut-off solenoid or throttle positioning solenoid, if equipped. Disconnect cold start switch, if equipped. Tag electrical wires for correct reassembly.

IMPORTANT: ALWAYS use a locking wrench when loosening or tightening fuel lines at injection pump so that discharge fittings are not altered to prevent possible internal pump damage.

3. Disconnect fuel return line (A), fuel supply line (C) and vented line (D).
4. Disconnect all fuel delivery (pressure) lines (B) from injection pump using a suitable 12 mm deep-well crescent wrench.



Lucas Fuel Injection Pump



Fuel Lines: Return and Pressure Lines

A—Fuel Return Line
B—Fuel Delivery (Pressure) Lines
C—Fuel Supply Line
D—Vented Line

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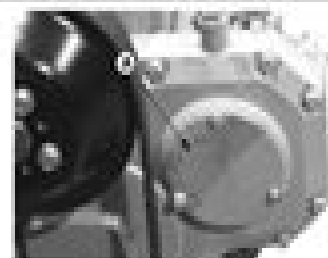
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LEB-0000-0004—Diesel Engines
after 1967

5. Remove injection pump drive gear cover (A). Remove drive gear retaining nut (B) and washer from end of pump shaft. Be careful not to let washer fall inside timing gear cover.

A—Drive Gear Cover
B—Drive Gear Retaining Nut



Injection Pump Drive Cover



Pump Drive Gear Retaining Nut

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NOTE: The injection pump drive gear fits snugly onto a tapered drive shaft and is retained by a locknut. Do not install in drive shaft. Use ID-No. 7000374 Drive Gear Puller (K) to remove drive gear from shaft.

6. Attach ID-No. 7000374 Drive Gear Puller to injection pump drive gear as shown. Follow instructions provided with tool set.

NOTE: Replace if 6 mm, Grade 12.9 cap screws (C) as needed.

7. Evenly tighten the two 6 mm, Grade 12.9 screws (threaded in drive gear) and snugly tighten center forcing screw (B) against end of pump shaft.

8. Tighten center forcing screw until pump drive gear is free from tapered shaft. Remove ID-No. 7000374 Puller from drive gear.



A—Drive Gear Puller
B—Forcing Screw
C—Cap Screws

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