

## Hydraulic system

### 1 Main components and key to diagrams I and II

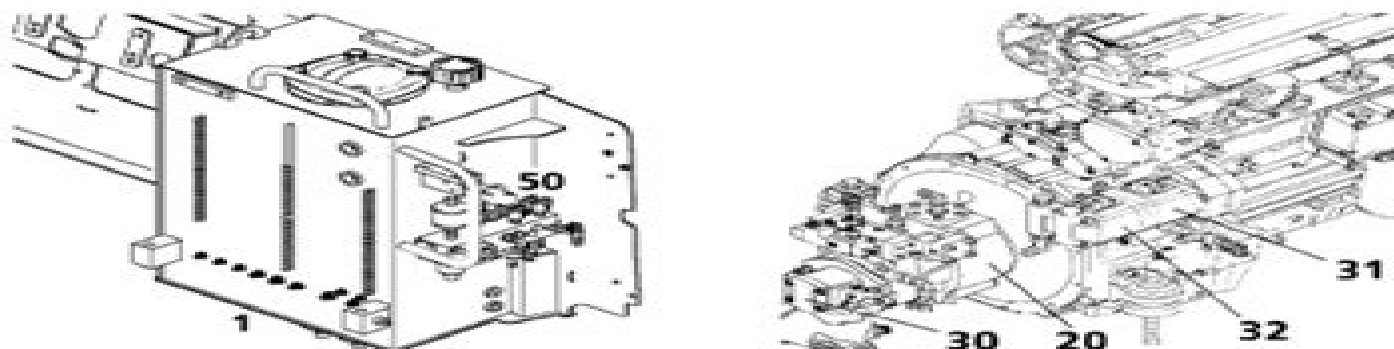


Fig. 1 Hydraulic tank and hydraulic pumps

1	Hydraulic tank	31	Steering pump
20	Hydraulic variable displacement pump	32	Brake and control oil pump
30	Cooling fan pump	50	Control oil unit

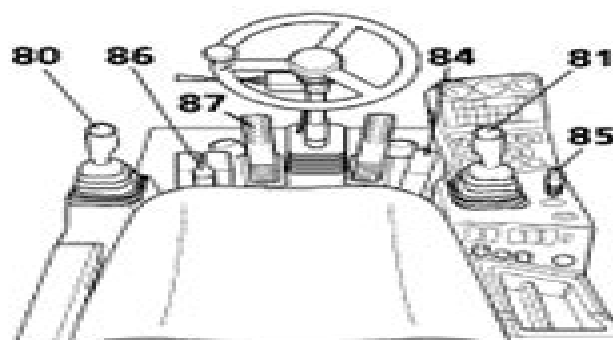


Fig. 2 Pilot control units

80	Pilot control unit for stick and rotary movement	85	Pilot control unit for outrigger and blade support
81	Pilot control unit for boom and bucket movement	86	Pilot control unit for working movement of auxiliary attachments (hydraulic boom adjustment, hydraulic hammer, etc.)
84	Pilot control unit for travel movement	87	Pedal for positioning brake

# Liebherr A309 A311 A312 A314 A316 Excavator Service Manual

**Michal Rosen-Zvi**



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