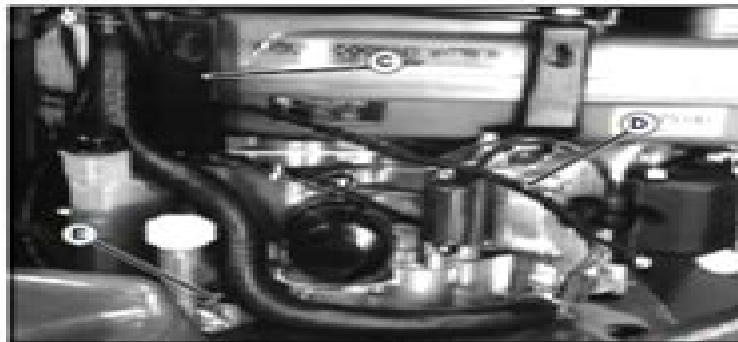
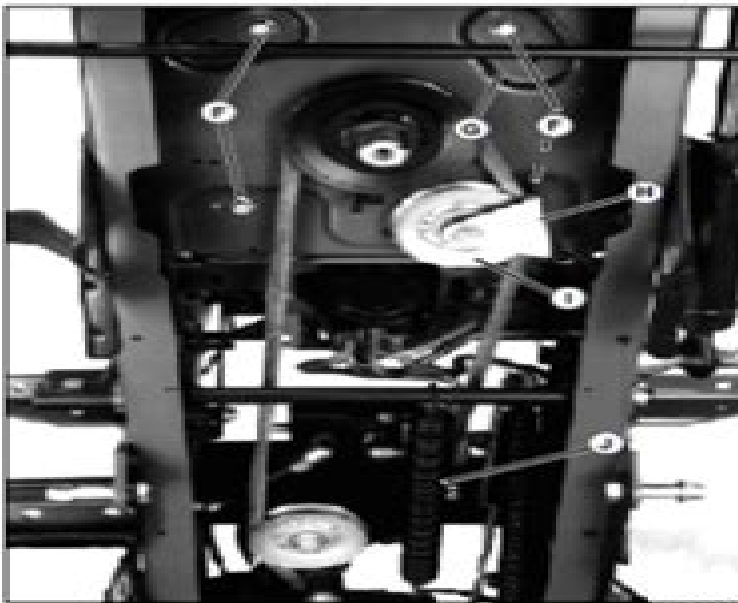




- 11.Route headlight harness (D) through radiator bracket (C).
- 12.Disconnect wire leads from engine ground connection (E).
- 13.Remove electric PTO clutch. See "Electric PTO Clutch Removal and Installation" on page 547 in the Attachments section.



- 14.Disconnect traction belt tension spring (J).
- 15.Remove idler pulley (I) and guide (H).

- 16.Remove traction drive sheave (G).
- 17.Remove four mounting cap screws (F).
- 18.Remove engine.

Installation is done in the reverse order of removal.

- Apply MPG-2, Multipurpose Polymer Grease to engine crankshaft.
- Tighten engine mounting cap screws to **41 N•m (30 lb-ft.)**.
- Tighten idler pulley cap screw.
- Adjust belt tension. See "Belt Tension Adjustment - GX325, GX335, and GX345" on page 380 in the Power Train section.
- Fill engine to proper level with oil of correct specifications.
- Fill engine cooling system to proper level with coolant of correct specifications.
- Adjust throttle cable and choke plate. See "Throttle Cable Check and Adjustment" on page 141, and "Choke Plate Check and Adjustment" on page 142.

Muffler Removal and Installation

Removal:

1. Remove engine hood.



CAUTION: Avoid Injury! To prevent possible burns, allow engine to cool before removing muffler.



2. Pull off bumper center section (B).
3. Remove two screws to remove each bumper side section (A).

Gx345 Manual

Sabine Zange



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