

## INSTALLATION OF THE METAL BLADE

**WARNING:** Wear protective gloves when handling or performing maintenance on the blade to avoid injury. The blade is sharp and can cut you even when it is not moving.

**WARNING:** Do not use any blades, or fastening hardware other than the washers and nuts shown in the following illustrations. These parts must be provided by McDullough and installed as shown below. Failure to use proper parts can cause the blade to fly off and seriously hurt you or others.

**NOTE:** The dust cap is located on the gearbox shaft and is in the parts bag. All other fasteners mentioned in the following assembly steps are in the parts bag.

1. Install the blade and the retaining washer over the threaded shaft.
2. Make sure the raised part of the retaining washer is facing the gearbox and the raised area fits into the hole in the center of the blade.
3. Slide the blade and retaining washer onto the shaft of the gearbox.
4. Place the cupped washer onto the shaft. Make sure the cupped side of the washer is toward the blade.
5. Install the blade nut by threading onto the shaft counterclockwise.



**NOTE:** Make sure all parts are in place as illustrated, and the blade is sandwiched between the dust cap and the retaining washer. There should be no space between the blade and the dust cap or the retaining washer.

6. Align hole in dust cap with hole in side of gearbox by rotating the blade.
7. Insert a small screwdriver into aligned holes. This will keep the shaft from turning while tightening the blade nut.
8. Tighten blade nut freely with wrench (provided) while holding screwdriver in position.
9. Remove the screwdriver.
10. Turn blade by hand. If the blade binds against the shaft, or appears to be uneven, the blade is not centered, and you must re-align.

**NOTE:** To remove blade, insert screwdriver into aligned holes. Loosen the nut (clockwise direction) and remove parts. Be sure to store parts and instructions for future use.

## REMOVE AND INSTALLATION THE BLADE COVER



**CAUTION:** Before you take apart the blades, wear gloves to prevent any danger.



**CAUTION:** When the machine is not in use or in transportation, make sure blades have been covered.

1. Before assembling blades, please remove the blades cover first.
2. Refer figure 6A and Figure 6B, hold the blades cover, and pull slightly the cover outward the cover can be taken apart.
3. Refer to figure 6C and 6D, and assemble in the opposite way to cover the blades.



Fig. 6A



Fig. 6B

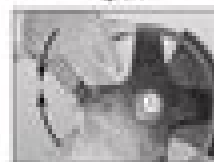


Fig. 6C



Fig. 6D

## FUEL AND LUBRICATION



**WARNING:** Never use straight petrol in your unit. This will cause permanent engine damage and void the manufacturer's warranty for that product. Never use a fuel mixture that has been stored for over 30 days.



**WARNING:** If 2-cycle lubricant other than McDullough Custom Lubricant is to be used, it must be a premium grade oil for 2-cycle air cooled engines mixed at a 40:1 ratio. Do not use any 2-cycle oil product with a recommended mixing ratio of 100:1. If insufficient lubrication is the cause of engine damage, it voids the manufacturer's engine warranty.



**WARNING:** Lack of lubrication voids engine warranty. Fuel and oil must be mixed at 40:1.



**WARNING:** Remove fuel cap slowly when refueling.

The engine is certified to operate on unleaded petrol. Before operation, petrol must be mixed with a good quality 2-cycle air cooled engine oil designed to be mixed at a ratio of 40:1. A 40:1 ratio is obtained by mixing 1 liter of unleaded petrol with 100ml of oil. DO NOT USE automotive oil or marine oil. These oils will cause engine damage. When using fuel, follow instructions printed on oil container. Once oil is added to petrol, shake container thoroughly to ensure that the fuel is thoroughly mixed. Always read and follow the safety rules relating to fuel before using your unit.

## FUEL REQUIREMENTS

Use good quality unleaded petrol. The lowest recommended octane grade is 90 (RON).

## IMPORTANT

Use of inferior blended fuels (often gasohol or using ethanol or methanol) can cause major engine performance and durability problems.



**WARNING:** Alternative fuels (not petrol) such as E10/E15/E20/E25/E30/E35/E40/E45/E50/E55/E60/E65/E70/E75/E80/E85/E90/E95/E100 are NOT designed as petrol and are NOT approved for use in 2 stroke petrol engines. Use of alternative fuels will cause problems such as: improper chain engagement, accelerating, start loss, power loss, lubrication deficiency, deterioration of fuel lines, pistons and internal combustion components, etc. Alternative fuels cause high emissions throughout the life cycle of the engine leading to air and soil pollution.

## FUEL AND LUBRICATION



Fuel & Oil Mix  
40:1 (2.5%)

## FUEL / OIL MIXTURE RATIOS

| Petrol - litre | Two-Stroke Oil - ml |
|----------------|---------------------|
|                | 40:1 (2.5%)         |
| 1              | 20                  |
| 5              | 125                 |
| 10             | 250                 |

## OPERATING INSTRUCTIONS

### • SHOULDER HARNESS



**WARNING:** ALWAYS WEAR SHOULDER HARNESS when operating unit with a blade. Attach harness to prevent falling and start engine is running at 2000. Turn (SHOULDER OFF) before disconnecting shoulder harness.

**NOTE:** When you install the cutting attachment, please follow the below requirements.

- 1a. Put the harness on so the shoulder strap is over your LEFT shoulder.
- 1b. For Model MB 305 C85, the shoulder straps are on your both shoulders. **NOTE:** Put the back strap(s) in order to quickly release the harness from the operator in the event of emergency. (Fig 6C)
2. Attach the harness clip (C) to the ring (D) mounted on the shaft (Fig. 6A and 6B and 6D).
3. Adjust length of shoulder strap so trigger head is parallel to the ground as it hangs from the strap. A few practice swings without starting engine should be made to determine correct balance.

**NOTE:** Detach the shoulder harness from the unit before starting engine.

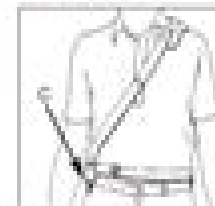


Fig. 6A



Fig. 6B



Fig. 6C



Fig. 6D

### • OPERATING POSITION



Cut from your right to your left.

# Mcculloch Mt 270i Manual

**Judd E. Hollander**



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