



Fig. 1, AT Series Transmission Filter

11. Submerge a new oil pan gasket in transmission fluid for five minutes. Then, place the gasket on the pan; do not use any substance as a gasket retainer.

**IMPORTANT:** Do not use gasket-sealing compounds any place inside of the transmission or where they might be washed into the transmission. Also, non-soluble vegetable-based cooking compounds or fibrous greases must not be used inside of the transmission.

12. Install the oil pan and gasket.

- 12.1 Guide the pan and gasket carefully into place. Guard against dirt or foreign material entering the pan. Retain the pan with four 5/16-18 washer-head screws, installed by hand in the corners of the pan.
- 12.2 Install the remaining washer-head screws by hand, carefully threading each through the gasket and into the transmission. Bottom all of the screws before tightening any of them.

- 12.3 Tighten all of the screws evenly: 10 to 15 lbf-ft (14 to 20 N-m). Check the gasket fit while the screws are being tightened.

**IMPORTANT:** The oil pan bolts must maintain a minimum torque of 60 lbf-in (6.80 N-cm) after the oil pan gasket has taken a set.

13. Install the fill tube at the side of the pan. Tighten the tube fitting 90 to 100 lbf-ft (122 to 136 N-m).
14. Install the drain plug and gasket, and tighten the plug 15 to 20 lbf-ft (20 to 27 N-m).
15. Replace the external (auxiliary) fluid filter.
16. Clean the area around the fill tube and remove the dipstick. Using a clean funnel in the fill tube, add transmission fluid. See [Table 1](#) for approved transmission lubricants, and [Table 2](#) for lubricant capacities.

Approved Transmission Lubricants\*

Lubricant Type	Temperature
Devcon II ATF	-28° to +130°F (-32° to +48°C)
Transynd Synthetic ATF	-28° to +130°F (-32° to +48°C)

\* Fluids filled with Devcon II. For off-highway operation or where ambient temperature is consistently above +80°F (+27°C) or below -20°F (-29°C), see the manufacturer's fluid recommendations.

Table 1, Approved Transmission Lubricants

Lubricant Capacities, AT1000/2000/3400MD Series Transmissions	
Model	Refill Capacity**: quarts (liters)
AT-642	16.0 (16.1)
AT-648	21.0 (19.9)
1000/2000/3400 Standard Sump	10.4 (10)
1000/2000/3400 Shallow Sump	7.4 (7)
MD-3060P	17.6 (16.6)
MD-3060PH	

\*\* Quantities listed are approximate. Add the recommended amount of fluid as listed under refill capacity, then perform a "wet check" and add fluid as needed. Do not overfill.

Table 2, Lubricant Capacities, AT1000/2000/3400MD Series Transmissions

17. Check and adjust the fluid level using the procedure under "Transmission Fluid Level Checking."

# Mb45 Owners Manual

**J Ma**



## **Mb45 Owners Manual:**

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### **Table of Contents Mb45 Owners Manual**

1. Understanding the eBook Mb45 Owners Manual
  - The Rise of Digital Reading Mb45 Owners Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mb45 Owners Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mb45 Owners Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mb45 Owners Manual
  - Personalized Recommendations
  - Mb45 Owners Manual User Reviews and Ratings
  - Mb45 Owners Manual and Bestseller Lists
5. Accessing Mb45 Owners Manual Free and Paid eBooks

- Mb45 Owners Manual Public Domain eBooks
- Mb45 Owners Manual eBook Subscription Services
- Mb45 Owners Manual Budget-Friendly Options
- 6. Navigating Mb45 Owners Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mb45 Owners Manual Compatibility with Devices
  - Mb45 Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mb45 Owners Manual
  - Highlighting and Note-Taking Mb45 Owners Manual
  - Interactive Elements Mb45 Owners Manual
- 8. Staying Engaged with Mb45 Owners Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mb45 Owners Manual
- 9. Balancing eBooks and Physical Books Mb45 Owners Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mb45 Owners Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mb45 Owners Manual
  - Setting Reading Goals Mb45 Owners Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mb45 Owners Manual
  - Fact-Checking eBook Content of Mb45 Owners Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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