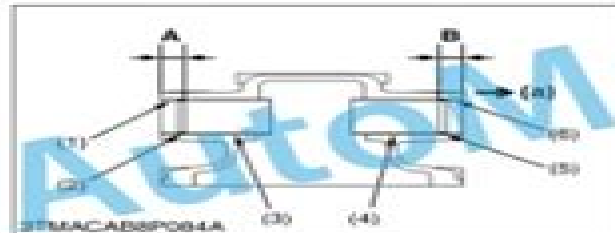


## [4] SERVICING

### (1) Hydraulic Cylinder



#### Hydraulic Cylinder Bore

1. Check the cylinder internal surface for scoring or damage.
2. Measure the cylinder I.D. with a cylinder gauge.
3. If the measurement exceeds the allowable limit, replace it.

|               |                 |                                             |
|---------------|-----------------|---------------------------------------------|
| Cylinder I.D. | Factory spec.   | 90.000 to 90.050 mm<br>3.5433 to 3.5452 in. |
|               | Allowable limit | 90.150 mm<br>3.5492 in.                     |

W1020784

#### Clearance between Hydraulic Arm Shaft and Bushing

1. Measure the hydraulic arm shaft O.D. with an outside micrometer.
2. Measure the bushing I.D. with a inside micrometer, and calculate the clearance.
3. If the clearance exceeds the allowable limit, replace the bushing.

|                                                                |                 |                                            |
|----------------------------------------------------------------|-----------------|--------------------------------------------|
| Clearance between hydraulic arm shaft and bushing (Right side) | Factory spec.   | 0.125 to 0.270 mm<br>0.00492 to 0.0106 in. |
|                                                                | Allowable limit | 0.50 mm<br>0.020 in.                       |

|                                                |               |                                             |
|------------------------------------------------|---------------|---------------------------------------------|
| Hydraulic arm shaft O.D. (Right side)          | Factory spec. | 44.920 to 44.950 mm<br>1.7685 to 1.7696 in. |
| Bushing I.D. (After press-fitted) (Right side) | Factory spec. | 45.075 to 45.150 mm<br>1.7746 to 1.7775 in. |

|                                                               |                 |                                             |
|---------------------------------------------------------------|-----------------|---------------------------------------------|
| Clearance between hydraulic arm shaft and bushing (Left side) | Factory spec.   | 0.125 to 0.220 mm<br>0.00493 to 0.00866 in. |
|                                                               | Allowable limit | 0.50 mm<br>0.020 in.                        |

|                                               |               |                                             |
|-----------------------------------------------|---------------|---------------------------------------------|
| Hydraulic arm shaft O.D. (Left side)          | Factory spec. | 39.920 to 39.950 mm<br>1.5717 to 1.5728 in. |
| Bushing I.D. (After press-fitted) (Left side) | Factory spec. | 40.075 to 40.140 mm<br>1.5778 to 1.5803 in. |

#### (When reassembling)

- When press-fitting a new bushing with a press-fitting tool (Refer to "B. SPECIAL TOOLS" at "G. GENERAL" section), observe the dimensions described in the figure.
- When press-fitting a new bushing, apply transmission fluid to the hydraulic cylinder liner boss and bushing.
- When press-fitting a new bushing, press-fit it so that each seam faces up.

|                               |                 |          |                                       |
|-------------------------------|-----------------|----------|---------------------------------------|
| Press-fit location of bushing | Reference value | <b>A</b> | 21.5 to 22.5 mm<br>0.847 to 0.885 in. |
|                               |                 | <b>B</b> | 24.5 to 25.5 mm<br>0.965 to 1.00 in.  |

- (1) Collar (Left)  
(2) O-ring  
(3) Bushing (Left)  
(4) Bushing (Right)  
(5) O-ring  
(6) Collar (Right)

- (a) Right Side  
\* Flush the end of collar with the end of hydraulic cylinder body

W1020894

# Kubota Backhoe L45 Manual

**B Lingard**



## **Kubota Backhoe L45 Manual:**

The book delves into Kubota Backhoe L45 Manual. Kubota Backhoe L45 Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Kubota Backhoe L45 Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
  - Chapter 1: Introduction to Kubota Backhoe L45 Manual
  - Chapter 2: Essential Elements of Kubota Backhoe L45 Manual
  - Chapter 3: Kubota Backhoe L45 Manual in Everyday Life
  - Chapter 4: Kubota Backhoe L45 Manual in Specific Contexts
  - Chapter 5: Conclusion
2. In chapter 1, the author will provide an overview of Kubota Backhoe L45 Manual. This chapter will explore what Kubota Backhoe L45 Manual is, why Kubota Backhoe L45 Manual is vital, and how to effectively learn about Kubota Backhoe L45 Manual.
3. In chapter 2, this book will delve into the foundational concepts of Kubota Backhoe L45 Manual. This chapter will elucidate the essential principles that need to be understood to grasp Kubota Backhoe L45 Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Kubota Backhoe L45 Manual in daily life. The third chapter will showcase real-world examples of how Kubota Backhoe L45 Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Kubota Backhoe L45 Manual in specific contexts. This chapter will explore how Kubota Backhoe L45 Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Kubota Backhoe L45 Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Kubota Backhoe L45 Manual.

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