

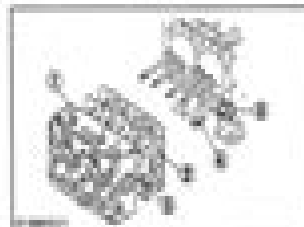
Rocker Arm and Push-rod

1. Detach the Rocker arm stay (1).
2. Remove the Oil guide (2).
3. Remove the push-rod.

■ Note for reassembling

- Insert the push-rod into the tappets securely.
- Do not forget to refit the oil guide.

(1) Rocker arm stay (2) Oil guide



Cylinder Head and Tappets

1. Remove the blow plug cord.
2. Remove the Cylinder Head (1).
3. Remove the head gasket (2) and G-ring (3).
4. Remove the Tappets (4).

(When reassembling)

- Tighten them in the right sequence and evenly. Tighten the bolts as follows:

GROUP 1 Bolt No. 1, 4	SOFTENING TORQUE 24.5 N·m (2.5 kgf·m) 24.5 N·m (2.5 kgf·m)
GROUP 2 Bolt No. 2, 3	SOFTENING TORQUE 17.5 N·m (1.8 kgf·m) 17.5 N·m (1.8 kgf·m)
GROUP 3 Bolt No. 5, 6	SOFTENING TORQUE 14.5 N·m (1.5 kgf·m) 14.5 N·m (1.5 kgf·m)

- Apply engine oil to the cylinder head gasket.
- When overhauling the engine, be careful not to mix the gaskets without confusing its front and back.
- Insert the cylinder head gasket shim (5) between the cylinder head and the cylinder head gasket.
- Retighten the cylinder head after running the engine for 30 minutes.
- Do not forget to refit the G-ring.

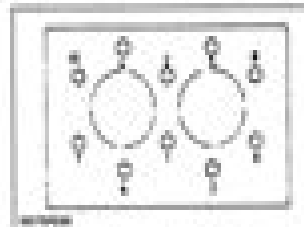
VALVES

1. Remove the valve caps (7) and the valve spring covers (8).
2. Remove the valve spring retainers (9) and the valve springs (10).
3. Remove the valve stem seals (11) and the valves (12).

(When reassembling)

- Replace the valve stem seals with new ones, apply a generous amount of engine oil to them and refit.

- (1) Valve Rod (2) Valve
(3) Valve head seal (4) Valve Spring
(5) Valve Spring Retainer (6) Valve Spring Cover
(7) Valve Cap (8) Valve Spring



- (1) Cylinder head (2) Tappet
(3) Head gasket (4) Head gasket shim
(5) G-ring



(1) Valve Rod (2) Valve
(3) Valve head seal (4) Valve Spring
(5) Valve Spring Retainer (6) Valve Spring Cover
(7) Valve Cap (8) Valve Spring

[2] INJECTION PUMP, OIL PUMP, TIMING GEAR, CAMSHAFT

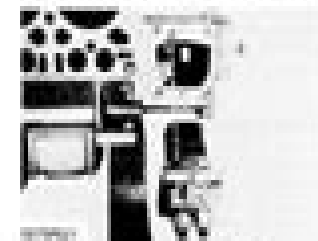


Injection Pump

1. Align the control rack pin with the dot on the gear case and remove the injection pump.
2. Remove the injection pump cover.
3. Confirm the number of the shims.

■ IMPORTANT

- When reassembling, insert the pump rack pin into the fork lever slot securely.



- (1) Oil Pump Cover
(2) Oil Pump

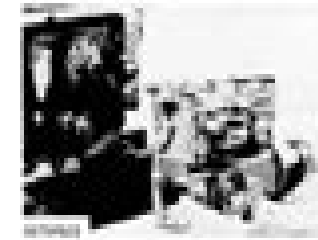


G-Ring

1. Remove the oil pump cover.
2. Remove the G-ring.
3. Remove the rotor assembly.

■ IMPORTANT

- When reassembling, completely insert the rotor driving section into camshaft groove.
- When reassembling, completely insert the G-ring into the groove on the gear case.



Gear Case

GEAR CASE (1) GEAR CASE SHIM (2) GEAR CASE COVER

1. Remove the gear case cover.

Kubota G1 Diesel Service Manual

**AMBAC International, United
Technologies Diesel Systems**

A red circular graphic with a gradient, appearing as a partial circle or a thick curved line, located to the right of the text box.

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