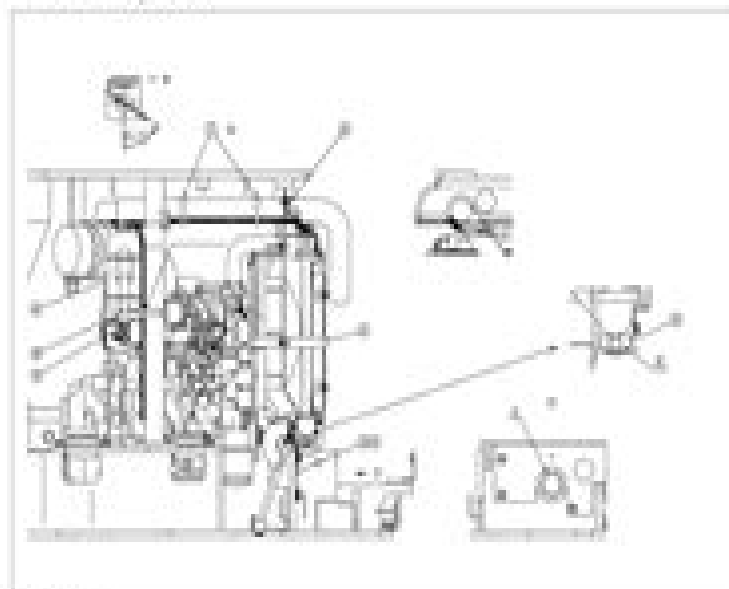


Radiator assembly view 2

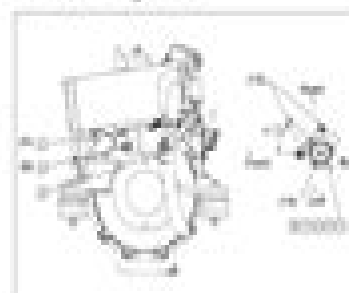


- a) Radiator
- b) Clamp to the inlet hose
- c) Suction hose, to be passed along center
- d) Catch the radiator's hook tightly

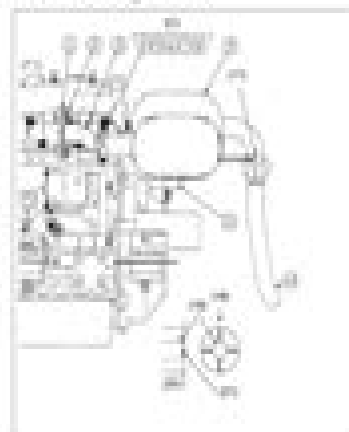
88.5.4

C. Muffler

Muffler assembly view 1



Muffler assembly view 2



Reassembling procedure

- 1) Reassembling steps
 - Temporarily tighten the bolts (2), (3) and (4)
 - Make sure there is no gap at the bolts.
 - First tighten up the bolt (4).
 - Tightening torque
 - 23.5-27 Nm (2.4-2.8 kg-m) 11 Nm-20.25 Nm
 - Second tighten up the bolt (3).
 - Tightening torque
 - 17.5-20.25 Nm (1.8-2.1 kg-m) 17.5-20.25 Nm
 - Third tighten up the bolt (2).
 - Tightening torque
 - 2.5-5 Nm (0.4-0.5 kg-m) 2.5-5 Nm
- 2) Keep a clearance of over 20 mm (2.0 in.) between the tail pipe and counterweight.

Parts list

No.	Part name	Qty.	Remarks
1	Timing belt assembly	1	2000
2	Bolt	1	M10 x 2.0 17
3	Washer (steel)	1	
4	3.0mm dia. bolt	1	
5	Bolt	1	M10 x 2.0 17
6	Washer (steel)	1	
7	Timing pulley	1	
8	Idler	1	
9	Idler pulley	1	
10	Washer (steel)	1	
11	Bolt	1	
12	Timing belt assembly 1	1	
13	Bolt	1	M10 x 2.0 17
14	Washer (steel)	1	M10 x 2.0
15	Washer (steel)	1	M10 x 2.0
16	Washer (steel)	1	
17	Idler pulley with the oil seal and the idler pulley	1	
18	Washer (steel)	1	M10 x 2.0
19	Idler pulley	1	
20	Washer (steel)	1	
21	Idler pulley	1	
22	Washer (steel)	1	



88.5.5

Kubota U25 Service Manual

Tobias Bleicker

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

Kubota U25 Service Manual:

Kubota U25 Service Manual Book Review: Unveiling the Power of Words

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