



90Z3AAADKPG01A

Check Valve and High Pressure Relief Valve Assembly

1. Remove the plug (1) and draw out the spring (2) and check and high pressure relief valve assembly (3).

(When reassembling)

- Take care not to damage the O-ring on the plug.

Tightening torque	Check and high pressure relief valve plug	29.0 to 44.0 N·m 3.0 to 4.5 kgf·m 21.7 to 32.6 lbf·ft
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- (1) Plug
(2) Spring

- (3) Check and High Pressure Relief Valve Assembly
(4) Center Section

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90Z3AAADKPG02A



90Z3AAADKPG03A



90Z3AAADKPG04A

Removing Cylinder Block Assembly and Thrust Ball Bearing

1. Lay the housing on its side.
2. Slide out the cylinder block assembly (pump) (1).
3. Slide out the cylinder block assembly (motor) (2).
4. Remove the thrust ball bearing (4).

NOTE

- Take care not to damage the surface of the cylinder blocks.

(When reassembling)

- Apply clean fluid to the surface of cylinder block.

- (1) Cylinder Block Assembly (Pump)
(2) Pump Shaft

- (3) Cylinder Block Assembly (Motor)
(4) Thrust Ball Bearing

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Kubota Zg20 Service Manual

Sebastian Brünink



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