

Quality Systems Basics 2009

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GM Systems Basics rev March 2009

GM State State

QSB Strategies

- Fast Response
 - Fast Response Process
 - Problem Solving
 - Lessons Learned
- Control of Non-Conforming Product
- Verification Station
- Standardized Operations
 - Work Place Organization The 7 Wastes
 - Standardized Work Instructions SOS
 - Operator Instructions JES
 - Manufacturing Gage Control (NEW)
- Standardized Operator Training JIT
- Error Proofing Verification
- Layered Process Audits
- RPN Risk Reduction (Reverse PFMEA)
- Contamination Control
- 10. Supply Chain Management

Gm Quality Manual

Thomas Pyzdek, Paul A. Keller

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