

Measure

Figure 70

1. Feather gage between backing plate and snap ring.
2. Clearance should be between 0.018 to 0.028 mm (0.003 to 0.004 in.)

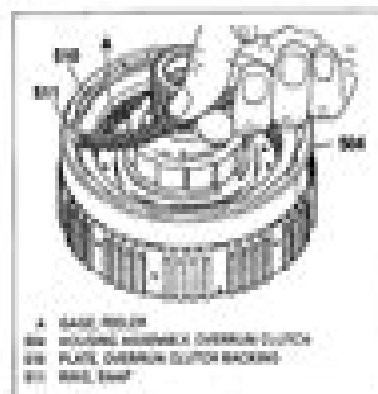


Figure 70. Measuring Overrun Clutch Plate Tread

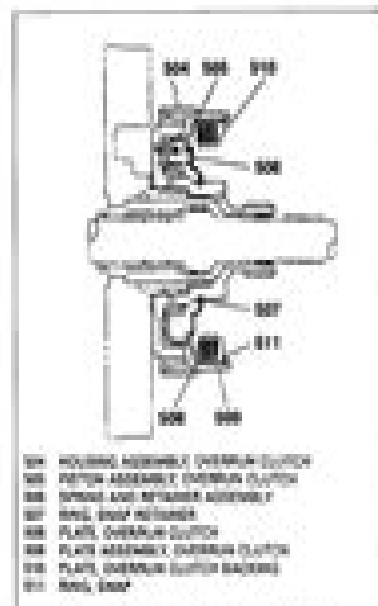


Figure 71. Overrun Clutch Assembly

OVERDRIVE CARRIER ASSEMBLY

Figure 72

Measure

1. Mount J 6001 on the nut and index it to the pinion (518). Set indicator to "0".
2. Manually rotate pinion.
3. End play is 0.025 to 0.075 mm (0.001 to 0.003 in.)



Figure 72. Measuring Overdrive Carrier Pinion Tread

Disassemble

(Figures 73 and 74)

1. Snap ring (527) and retainer pinion pin (525).
NOTE: Mark top of pinion gears and location on carrier of pins to be reinstalled in original locations.
2. Four pinion pins (515) from carrier (514).
3. Pinions (516), thrust washers (515 and 516) and roller needle bearings (517).

Clean

- All components.

Inspect

1. Pinion pinion thrust surfaces for:
 - Burns.
2. Roller clutch assembly (512).
3. Pinion assembly (516).
4. Thrust bearing assembly (515).
5. Carrier (514) for:
 - Cracks.
 - Damage.
 - Wear.

Assemble**Important**

- Thrust bearing (515) must be installed before pinions.

1. Needle bearing (517) and pinions (516).
2. Washers (515 and 516) on pinion (516).
3. Thrust bearing (515).
4. Pinion gear assembled into carrier (514).
5. Pinion pins (515) through pinion gear (516) and carrier (514).
6. Retainer (525) and snap ring (527).

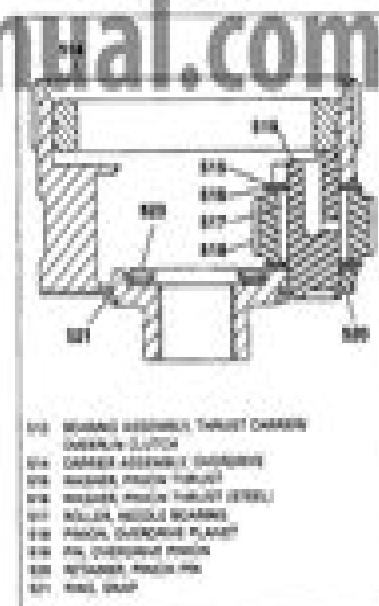


Figure 73. Overdrive Carrier Assembly

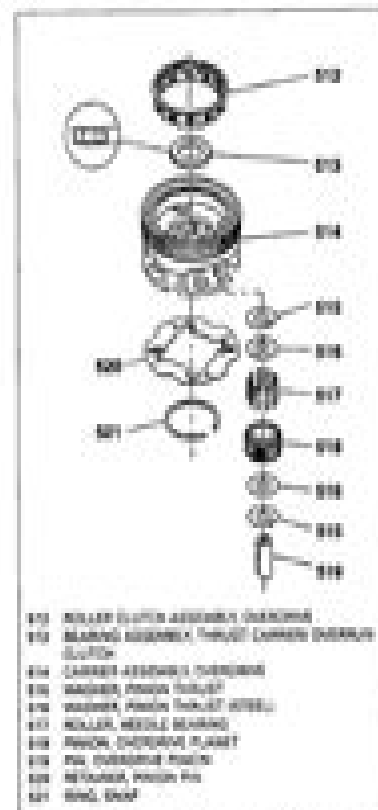


Figure 74. Overdrive Carrier Assembly

Gmc W4500 Service Manual Repair

GM Corporation



Gmc W4500 Service Manual Repair:

Automotive News, **Chevrolet S-10 & Blazer, GMC Sonoma & Jimmy, Oldsmobile Bravada, Isuzu Hombre**
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