



63477002
 (1) Spring (4) Tension Pulley
 (2) Speed Change Rod (5) Clutch Rod
 (3) Tension Spring



63477006
Disassembling Speed Variator

Tension Pulley and Speed Change Rod

1. Remove the tension spring (3).
2. Remove the spring (1).
3. Unscrew the speed change rod mounting nut, and remove the speed change rod (2).
4. Pull out the cotter pin, and remove the clutch rod (5).
5. Remove the external snap ring, and remove the tension pulley (4).

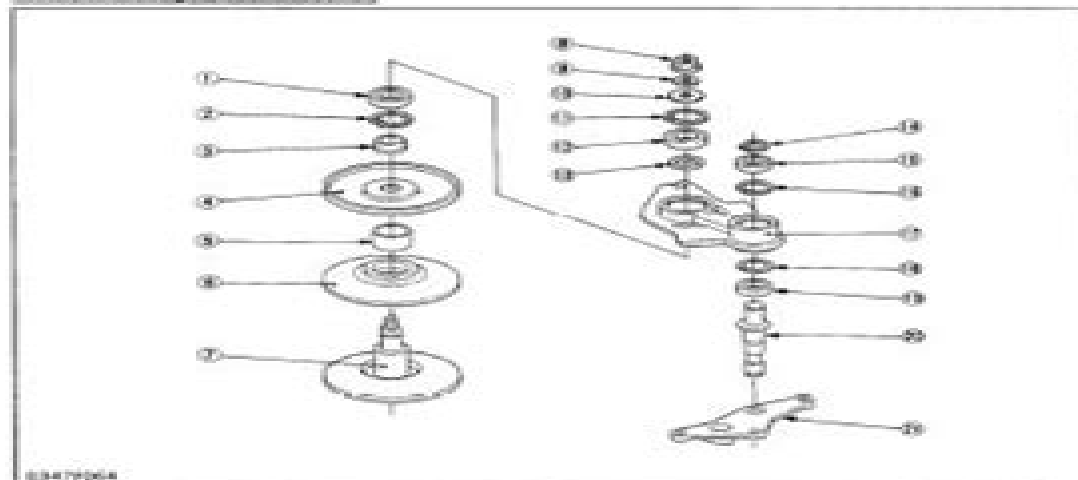
(When reassembling)

- Apply grease to the tension pulley.
- After reassembling the speed change rod, be sure to check the maximum speed. (See page 5-55)
- After reassembling the clutch rod, be sure to check the clutch-brake pedal play. (See page 5-67)

Removing Speed Variator

1. Remove the belt support (5).
2. Remove the belt (2) between the speed variator and transmission.
3. Remove the belt (3) between the speed variator and engine.
4. Unscrew the steering gear support mounting screws, and remove the speed variator (1) with the steering gear support (4).

(1) Speed Variator (4) Steering Gear Support
 (2) Belt (5) Belt Support
 (3) Belt



63477004

1. Remove the external snap ring (14), and tap out the speed change arm shaft (20) with the steering gear support (21).
2. Unscrew the shroud shaft mounting nut (8), and remove the shroud (40), mobile shroud (80) and shroud shaft (7).

(When reassembling)

- Apply small amount of grease to the mobile shroud bushing.

Tightening torque	Shroud shaft mounting nut	28.5 to 50.2 N·m (3.0 to 5.2 kgf·m) 5.7 to 6.6 N·m
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(1) Ball Bearing
 (2) Internal Snap Ring
 (3) Collar
 (4) Shroud
 (5) Mobile Shroud Bushing
 (6) Mobile Shroud
 (7) Shroud Shaft
 (8) Shroud Shaft Mounting Nut
 (9) Spring Washer
 (10) Spring Washer
 (11) Internal Snap Ring
 (12) Ball Bearing
 (13) Collar
 (14) External Snap Ring
 (15) Ball Bearing
 (16) Internal Snap Ring
 (17) Speed Change Arm
 (18) Internal Snap Ring
 (19) Ball Bearing
 (20) Speed Change Arm Shaft
 (21) Steering Gear Support

Kubota T1400 Owners Manual

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