

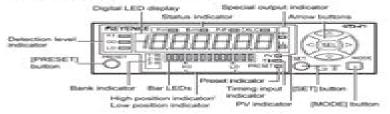
458GB

## High-accuracy Digital Contact Sensor GT2-70 Series Setting Guid



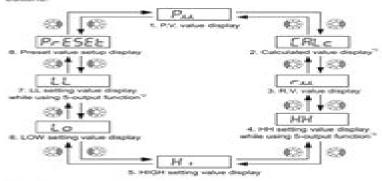
#### **Amplifier Display**

#### . Names of the part of the amplifier



#### Digital LED Display

The main display can be switched by pressing the left/right arrow buttons.



P.V.: Displays a value used for output judgment. Calc: Displays a calculated value when used. R.V.: Displays the raw, actual detection value. HH: Displays the HH setting value when used.

HI: Displays the HIGH setting value. LOW: Displays the LOW setting value.

LL: Displays the LL setting value when used.

PRESET: Displays the value which would be set when the [PRESET] button is pressed.

#### Setup Functions

- Set the current value to "0"
- 1. Set the master target which should be "0".



2. Press the (PRESET) button.



- The current value would be set to "0".
- Set the HIGH and LO tolerance.
- Press the left/right arrow buttons until the [HIGH]/[LO] setting display appears.



- Input the HIGH or LO tolerance by pressing the up/down arrow buttons.
- 3. The HIGH and LO tolerance would be set.
- Setting the Key Lock.
- Press the MODE and the up arrow button for at least 2 seconds.



- 2. The Key Lock display would appear.
- Canceling the Key Lock
- When the Key Lock is set, press the MODE and the up arrow button for at least 2 seconds.



- 2. The Key Lock would be cancelled.
- · Initializing the sensor
- 1. Press the SET button 5 times while pressing the MODE button.



"rSt.no" would appear, press the up/down arrow button and select. "rSt.YES".



3. Press the MODE button. The sensor would be initialized.

# **Keyence Gt Series Manual**

Wenbin Ji

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